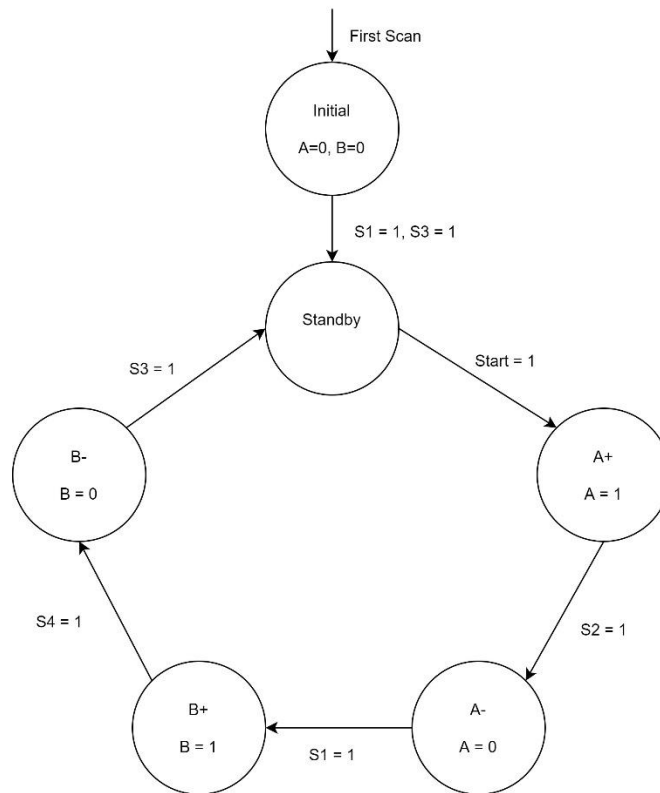
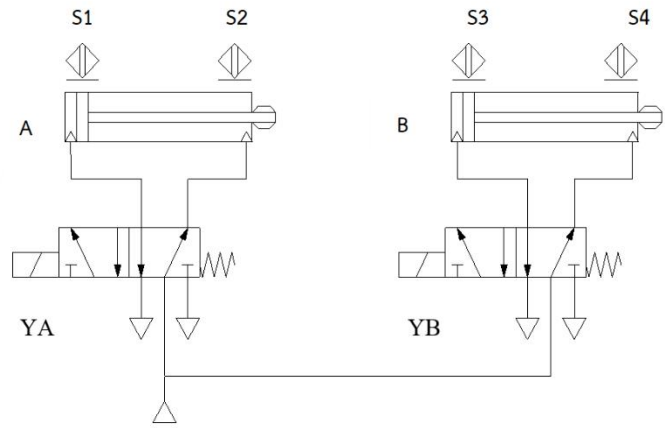
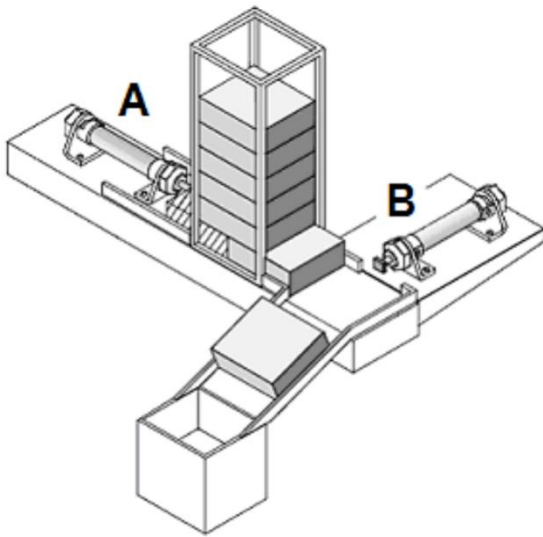





















Week 3



Default tag table [47]

PLC tags

PLC tags									
	Name	Data type	Address	Retain	Access-ible from HMI/O PC UA	Writa-ble from HMI/O PC UA	Visi-ble in HMI engi-neer-ing	Supervision	Comment
	System_Byte	Byte	%MB1	False	True	True	True		
	FirstScan	Bool	%M1.0	False	True	True	True		
	DiagStatusUpdate	Bool	%M1.1	False	True	True	True		
	AlwaysTRUE	Bool	%M1.2	False	True	True	True		
	AlwaysFALSE	Bool	%M1.3	False	True	True	True		
	start	Bool	%I0.0	False	True	True	True		
	s1	Bool	%I0.1	False	True	True	True		
	s2	Bool	%I0.2	False	True	True	True		
	s3	Bool	%I0.3	False	True	True	True		
	s4	Bool	%I0.4	False	True	True	True		
	y_a	Bool	%Q0.0	False	True	True	True		
	y_b	Bool	%Q0.1	False	True	True	True		
	Tag_1	Bool	%M10.0	False	True	True	True		
	state1	Bool	%M10.1	False	True	True	True		
	state2	Bool	%M10.2	False	True	True	True		
	state3	Bool	%M10.3	False	True	True	True		
	state4	Bool	%M10.4	False	True	True	True		
	state5	Bool	%M10.5	False	True	True	True		
	state6	Bool	%M10.6	False	True	True	True		

Main [OB1]

Main Properties

General

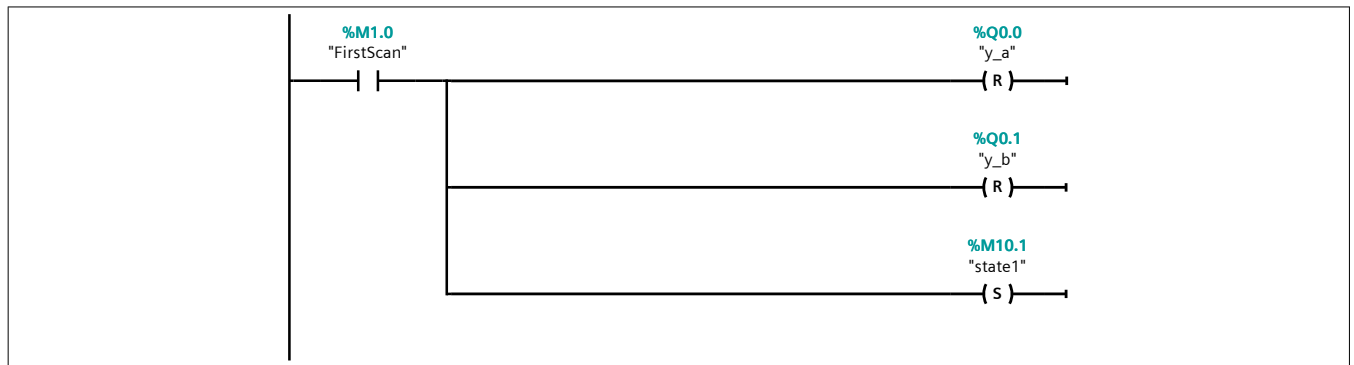
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

Information

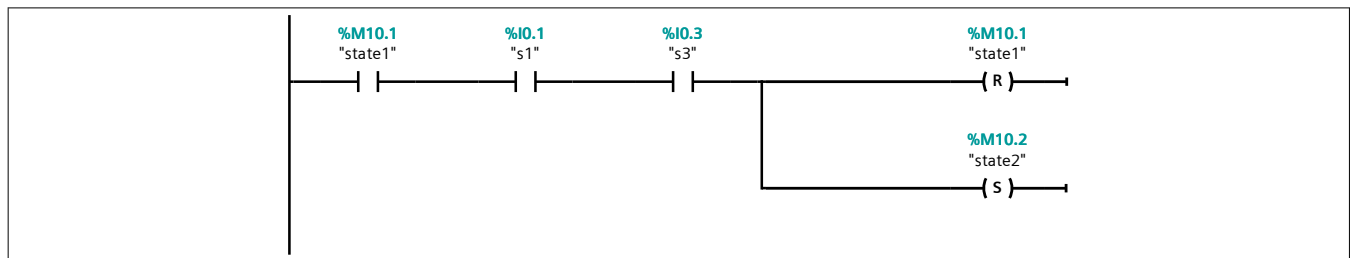
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

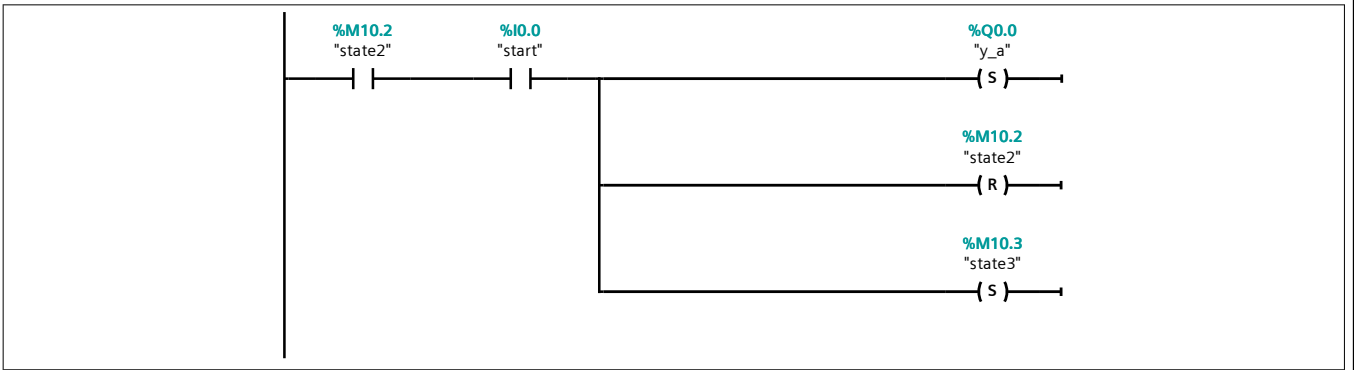
Network 1: Initial



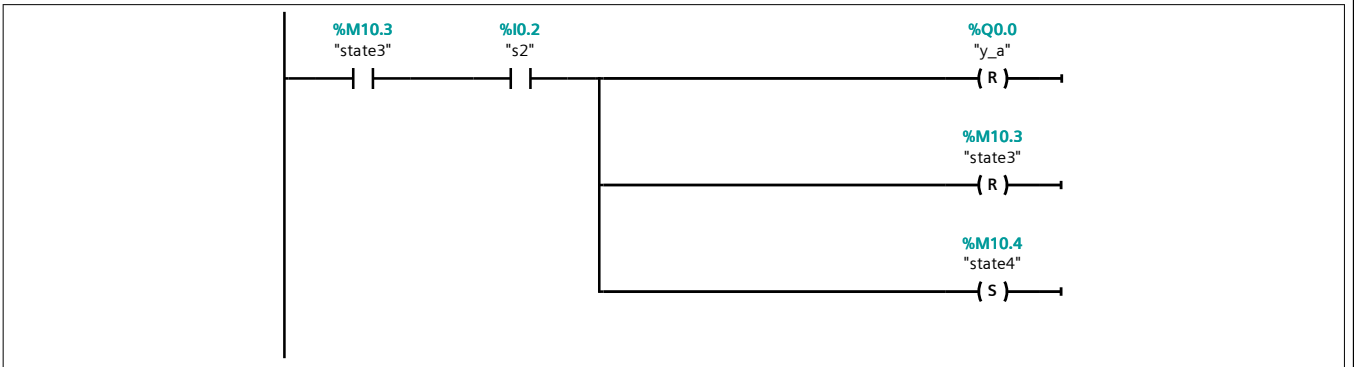
Network 2: standby



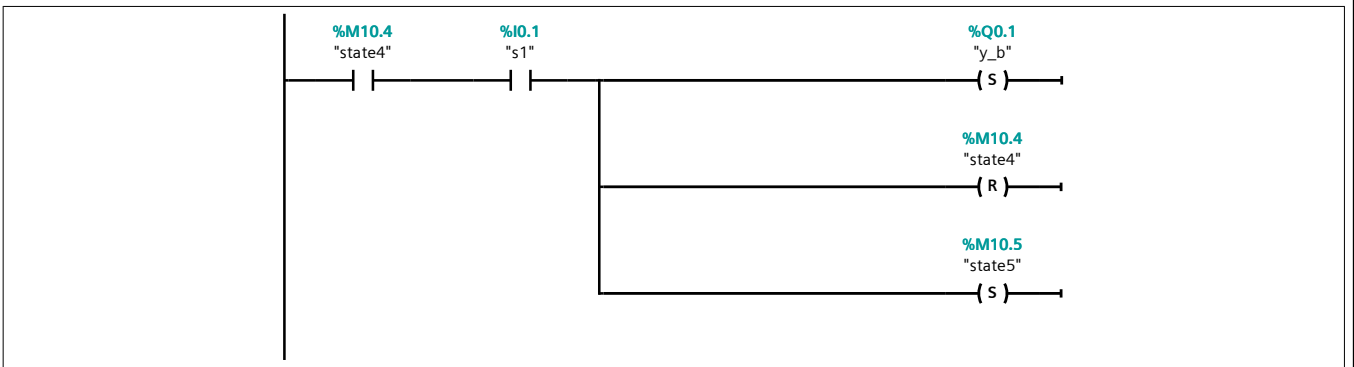
Network 3: A+



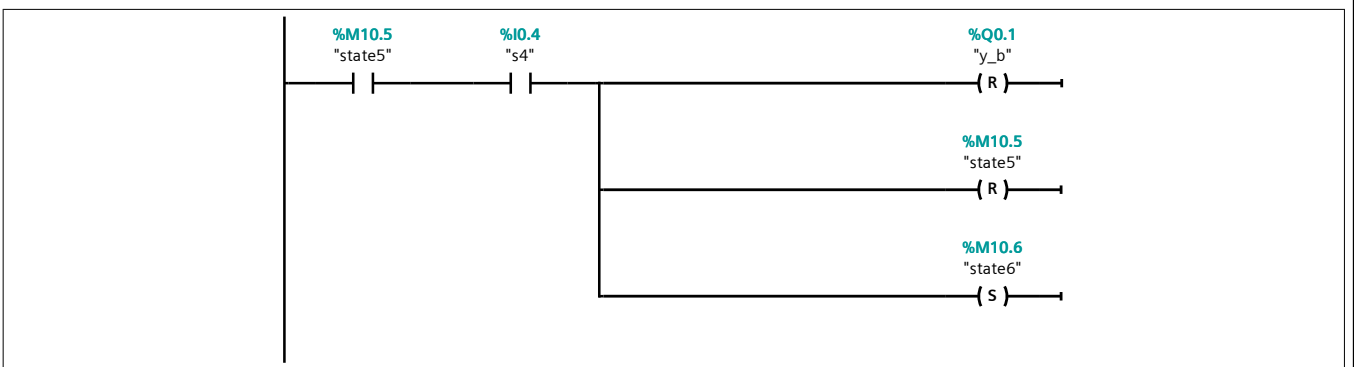
Network 4: A-



Network 5: B+



Network 6: B-



Network 7: go to standby

