PLC Tag กลุ่มที่ 1

SW1	Bool	I0.0
SW2	Bool	I0.1
SW3	Bool	I0.2
cap	Bool	I0.3
indtive	Bool	I0.4
Optical	Bool	I0.5
limit	Bool	I0.6
S1	Bool	I0.7
S2	Bool	I1.0
S3	Bool	I1.1
S4	Bool	I1.2
EN	Bool	Q0.0
Y1	Bool	Q0.1
Y2	Bool	Q0.2
state1	Bool	M10.0
state2	Bool	M10.1
state3	Bool	M10.2
state4	Bool	M10.3
state5	Bool	M10.4
state6	Bool	M10.5
state7	Bool	M10.6
state8	Bool	M10.7
state9	Bool	M11.0
state10	Bool	M11.1

PLC Tag กลุ่มที่ 2

SW1	Bool	I0.0
SW2	Bool	I0.1
SW3	Bool	I0.2
s_push1	Bool	I0.3
s_push2	Bool	I0.4
s_push3	Bool	I0.5
s_up	Bool	I0.6
s_down	Bool	I0.7
s_gripper	Bool	I1.0
photo1	Bool	I1.1
photo2	Bool	I1.2
photo3	Bool	I1.3
photo4	Bool	I1.4
photo5	Bool	I1.5
limit_L	Bool	I1.6
limit_R	Bool	I1.7
EN	Bool	Q0.0
push1	Bool	Q0.1
push2	Bool	Q0.2
push3	Bool	Q0.3
down	Bool	Q0.4
gripper	Bool	Q0.5
L1	Bool	Q1.0
L2	Bool	Q1.1
L3	Bool	Q1.2
state1	Bool	M10.0
state2	Bool	M10.1
state3	Bool	M10.2
state4	Bool	M10.3

state5	Bool	M10.4
state6	Bool	M10.5
state7	Bool	M10.6
state8	Bool	M10.7
state9	Bool	M11.0
state10	Bool	M11.1

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