

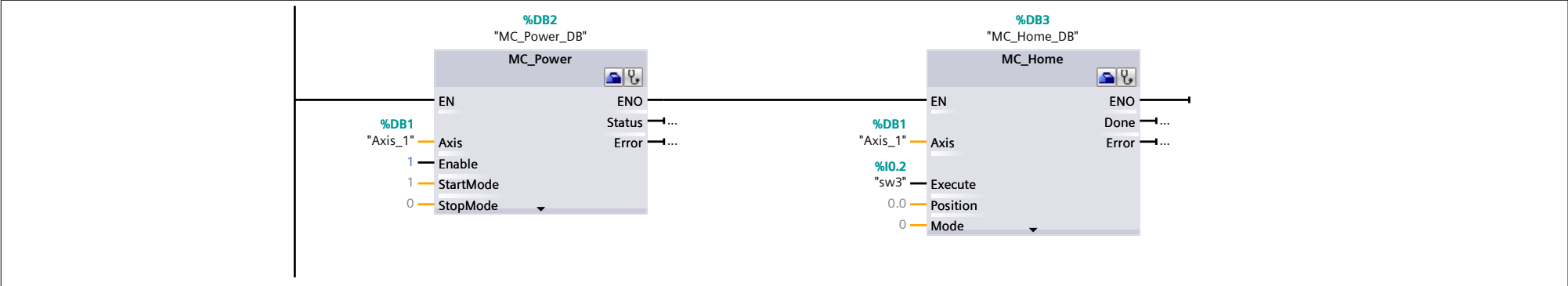
aretid5 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

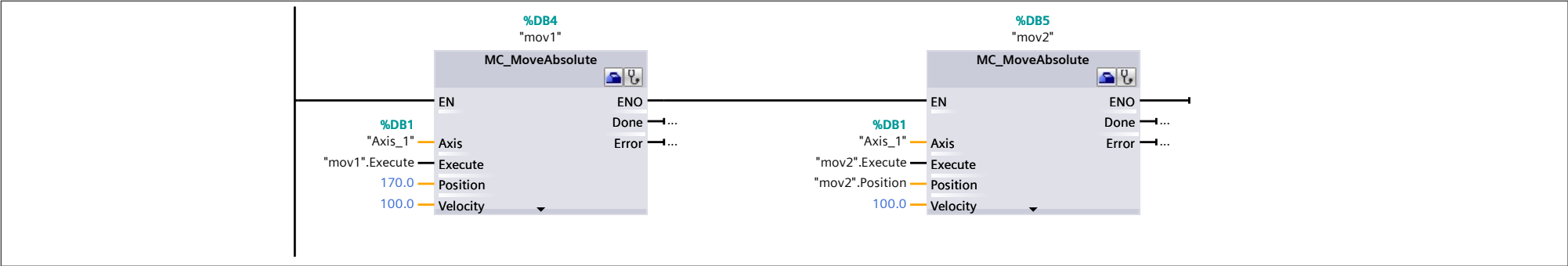
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main				
Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

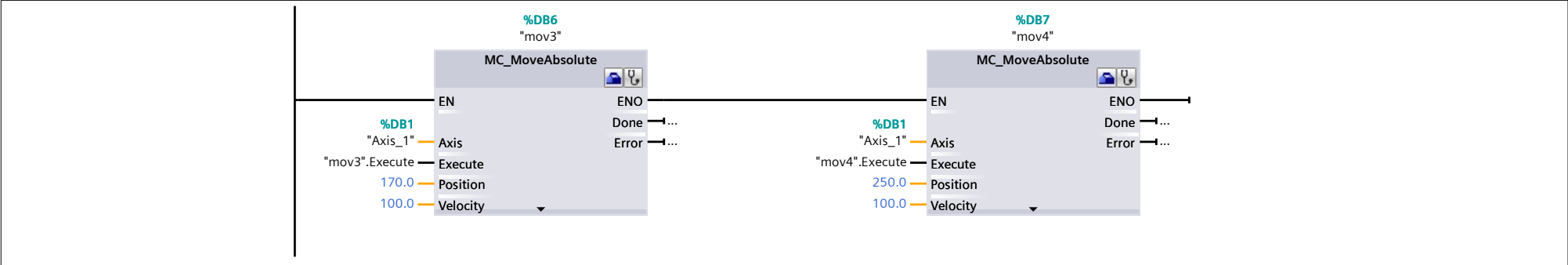
Network 1:



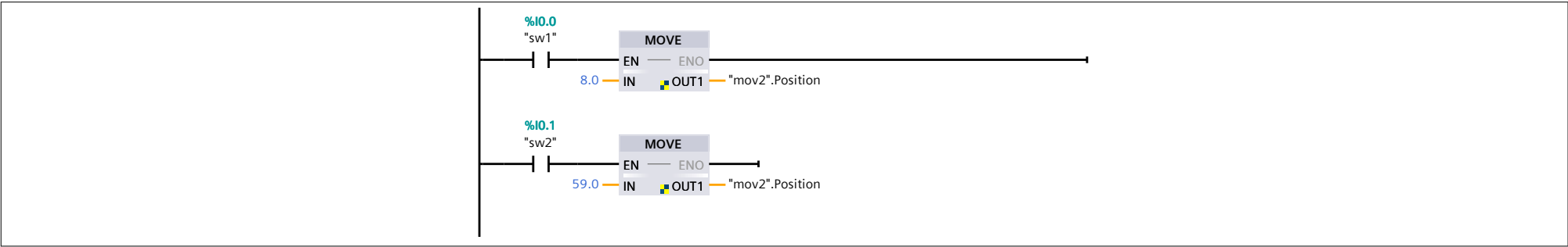
Network 2:



Network 3:

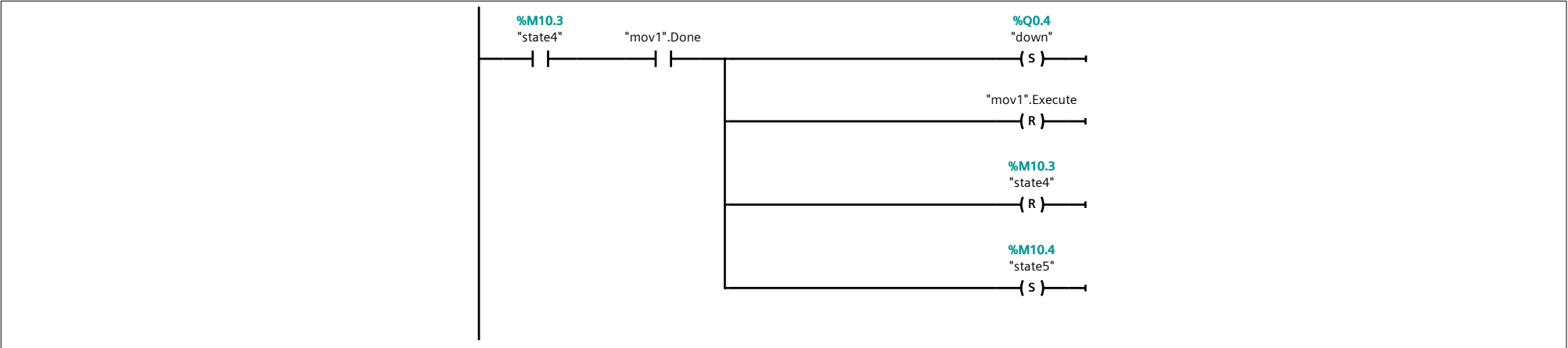


Network 4:

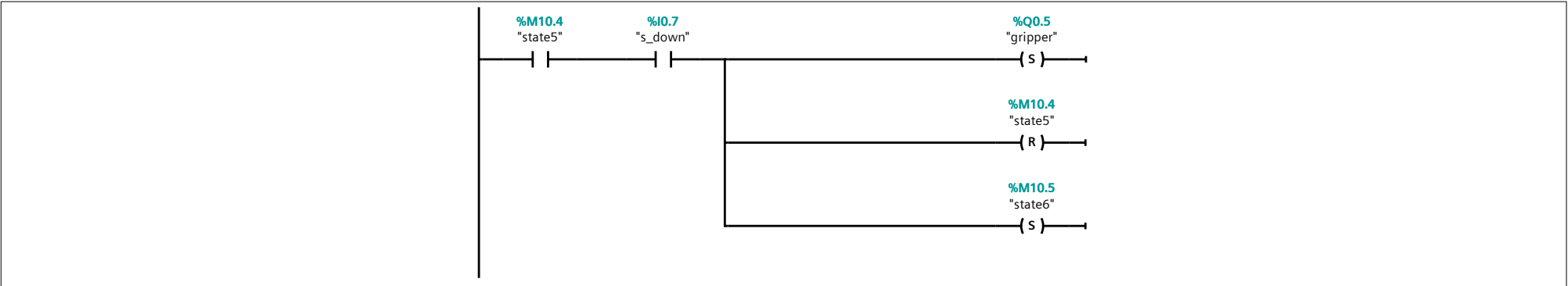


Network 5:

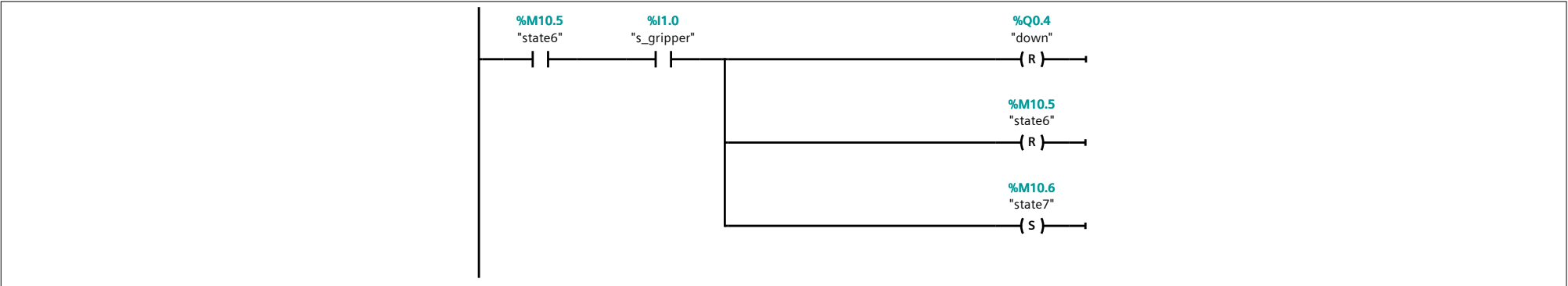
Totally Integrated Automation Portal		
	%I0.2 "sw3" %Q0.0 "en"	
Network 6: Start command		
	%M1.0 "FirstScan" %I0.2 "sw3" %Q0.1 "push1" %M10.0 "state1" "mov1".Execute "mov2".Execute RESET_BF 8 S R R	
Network 7:		
	%M10.0 "state1" %I0.0 "sw1" %I0.1 "sw2" %Q0.1 "push1" %M10.0 "state1" %M10.1 "state2" S R S	
Network 8: Start command		
	%M10.1 "state2" %I0.3 "s_push1" %Q0.4 "down" %Q0.1 "push1" %M10.1 "state2" %M10.2 "state3" R R R S	
Network 9: Start command		
	%M10.2 "state3" %I0.6 "s_up" "mov1".Execute %M10.2 "state3" %M10.3 "state4" S R S	
Network 10:		



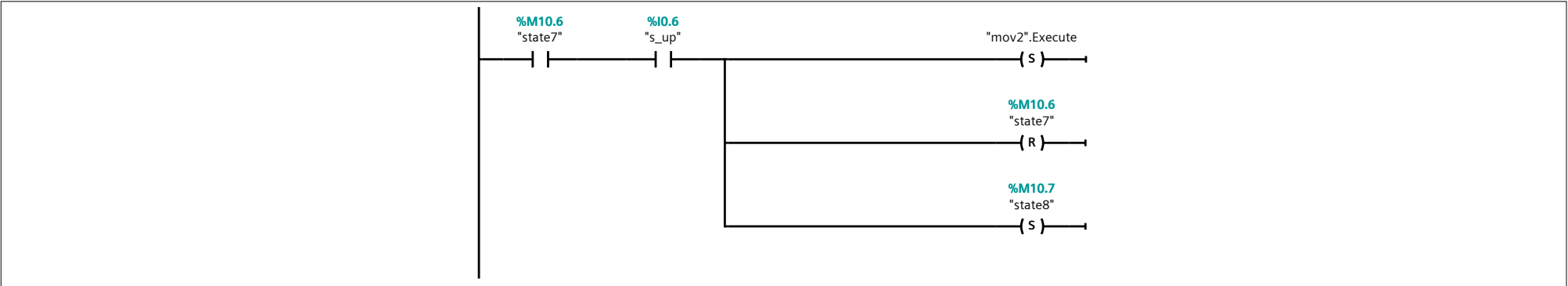
Network 11:



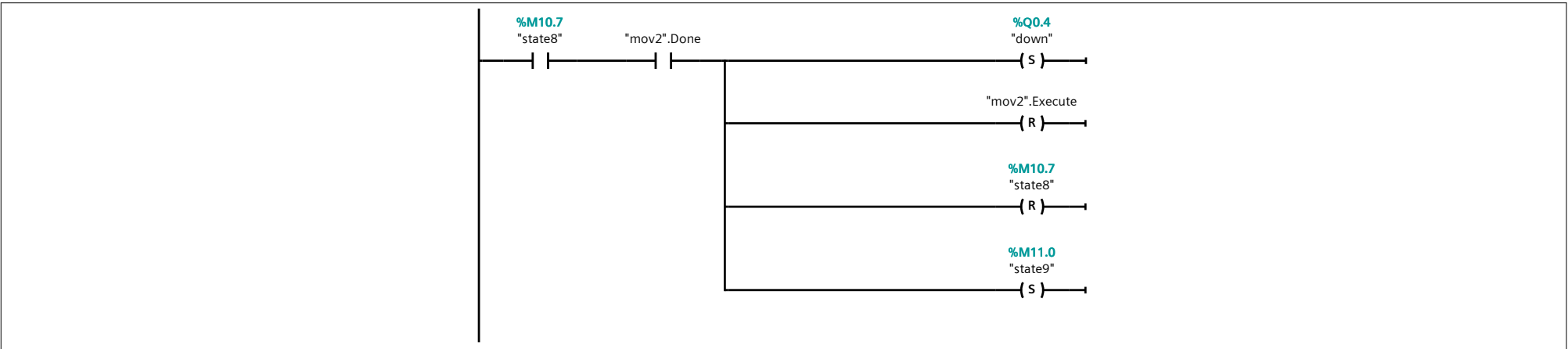
Network 12:



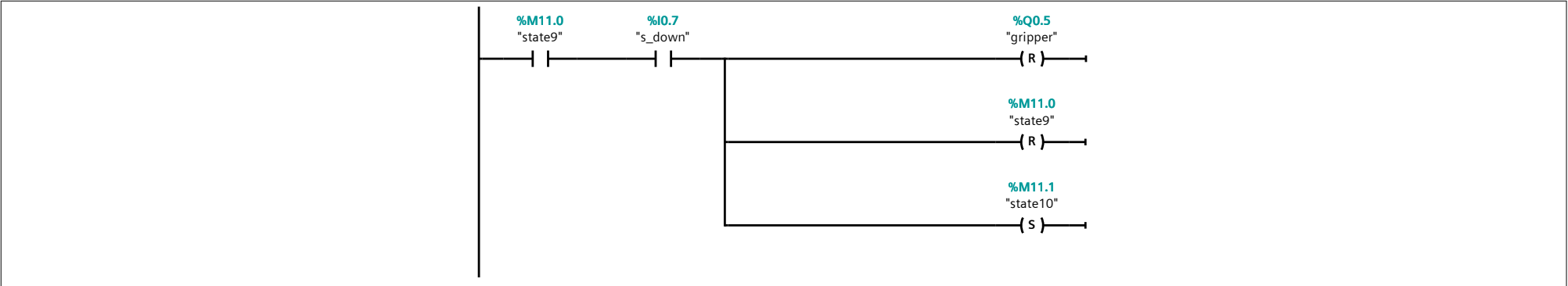
Network 13: Start command



Network 14:



Network 15:



Network 16:

