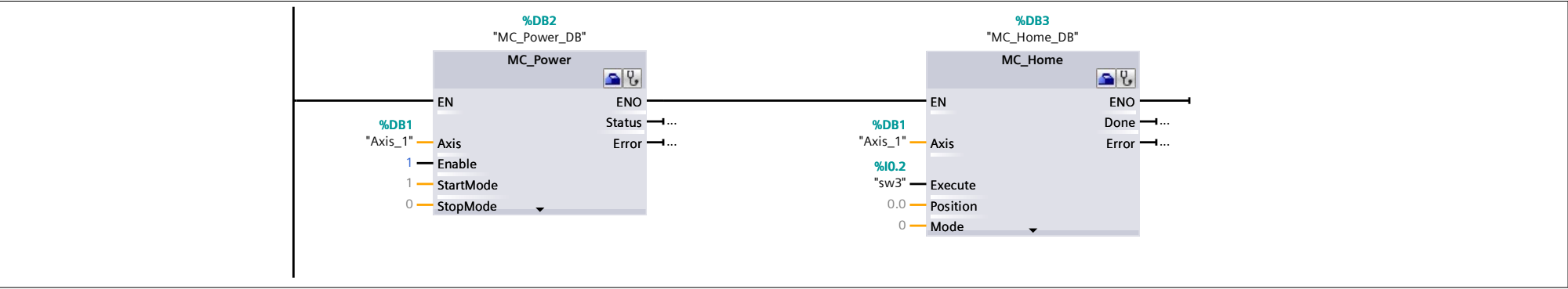


Main [OB1]

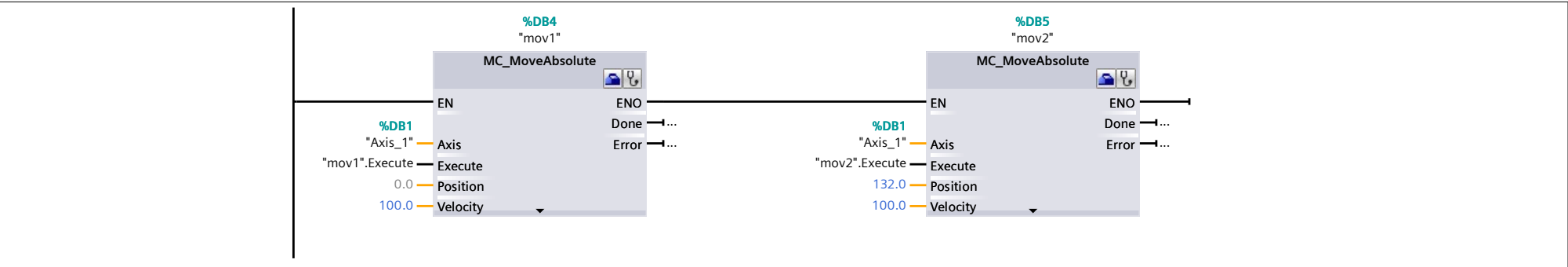
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

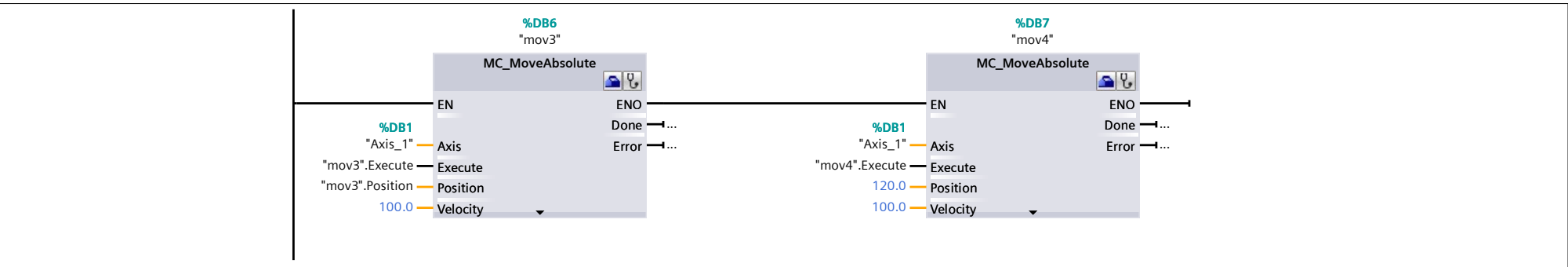
Network 1:



Network 2:



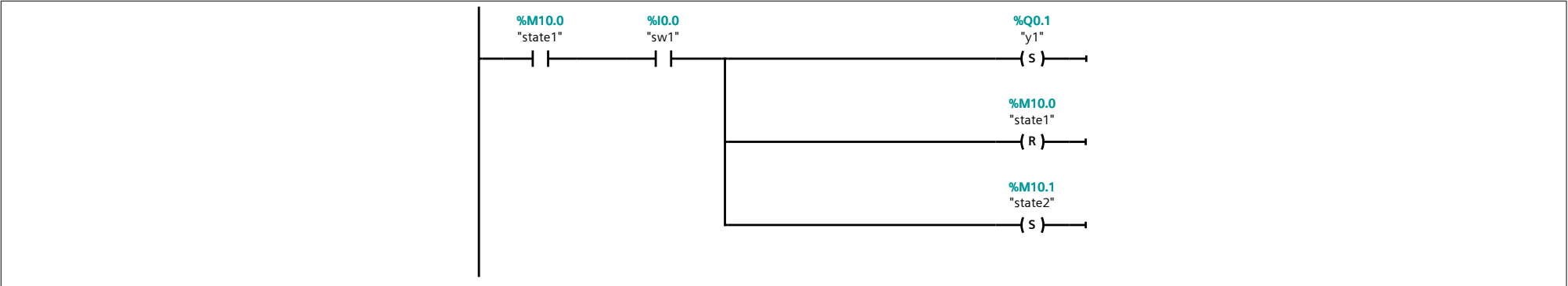
Network 3:



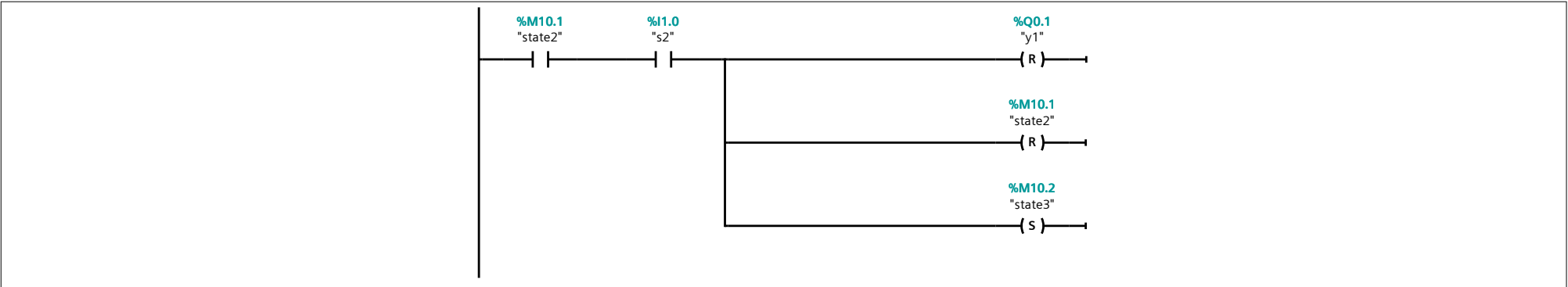
Network 4: Start command



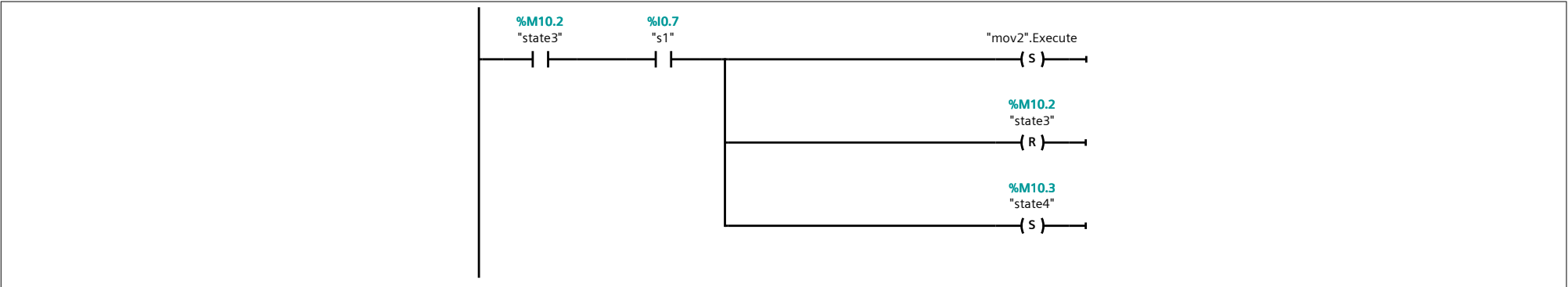
Network 5: Start command



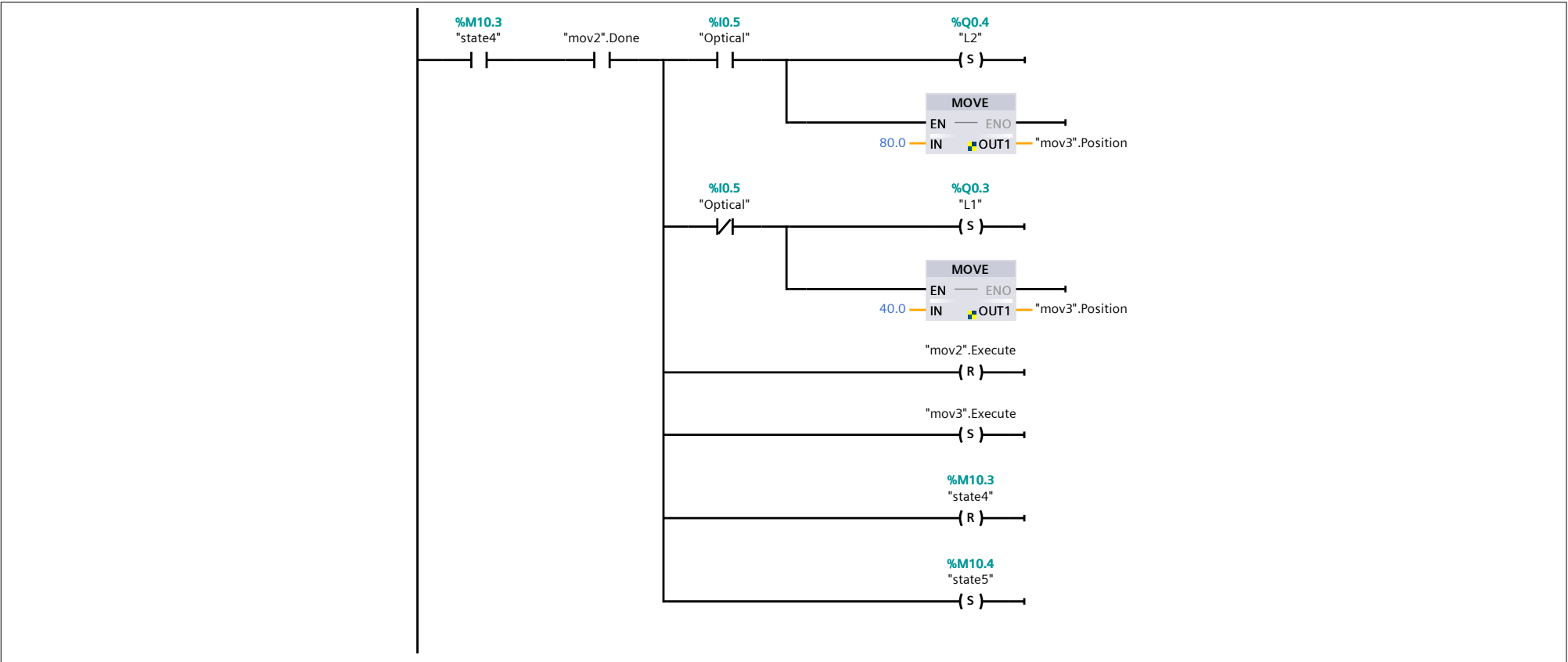
Network 6: Start command



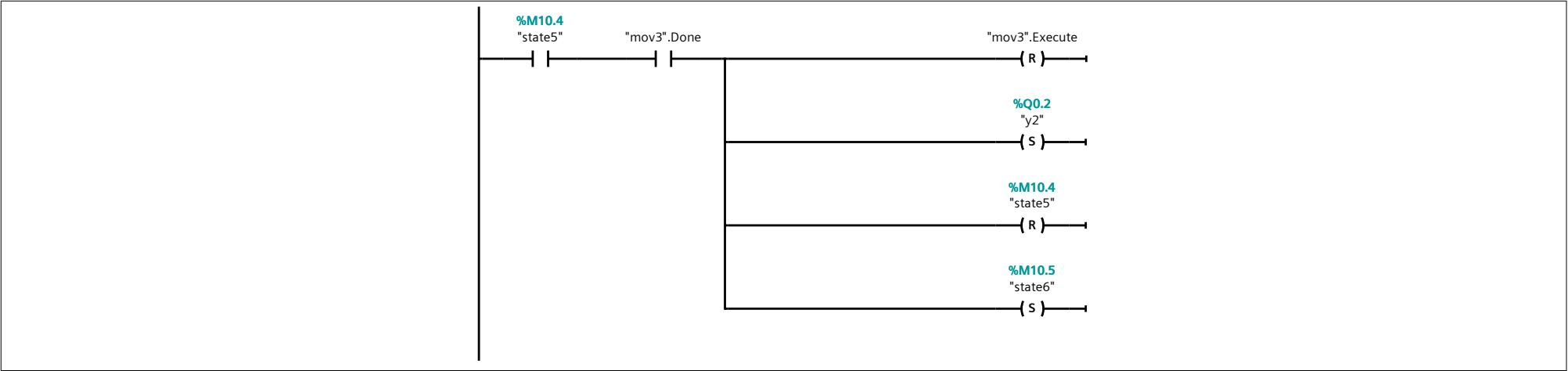
Network 7: Start command



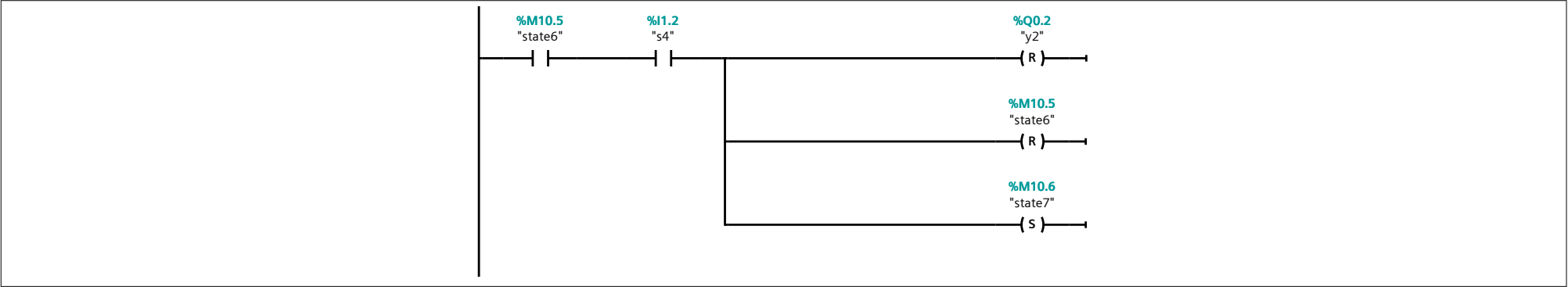
Network 8: Start command



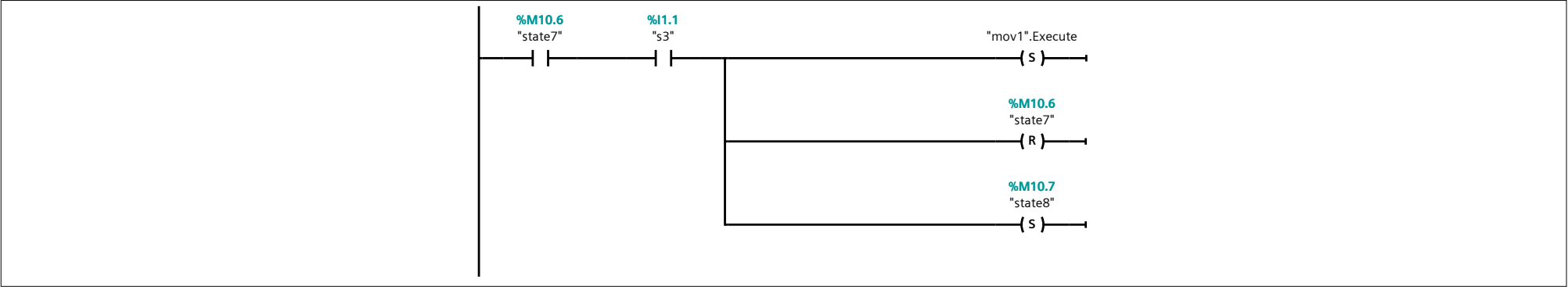
Network 9: Start command



Network 10:



Network 11: Job is completed



Network 12:

