

Demo WinSPS-57 V5.036 - WEEK7 វិធីសាស្ត្រ តែងតាំង កម្រិតបណ្តាញអ៊ីនធឺណិត.WS7 (D:\WEEK7 វិធីសាស្ត្រ តែងតាំង កម្រិតបណ្តាញអ៊ីនធឺណិត)

File Edit Block PLC View PLC-Mask Extras Help

Project content: OBI

Network 1

Block comment: "Cyclic main program"

Network comment:

```

"SW_reset" "pusher1"
|-----| (a) -----|
"pusher2"
|-----| (a) -----|
"motor"
|-----| (a) -----|
"state2"
|-----| (a) -----|
"state3"
|-----| (a) -----|
"state4"
|-----| (a) -----|
"state5"
|-----| (a) -----|
"state6"
|-----| (a) -----|
"state7"
|-----| (a) -----|
"state8"
|-----| (a) -----|

```

PLC-Mask-Window

IB 0	IW 124	QW 124
SW_reset	I124.0	Q124.0
pusher1	I124.1	Q124.1
Inductive	I124.2	Q124.2
S1	I124.3	Q124.3
S2	I124.4	Q124.4
S3	I124.5	Q124.5
S4	I124.6	Q124.6
S5	I124.7	Q124.7
S6	I125.0	Q125.0
S7	I125.1	Q125.1
S8	I125.2	Q125.2
S9	I125.3	Q125.3
S10	I125.4	Q125.4
S11	I125.5	Q125.5
S12	I125.6	Q125.6
S13	I125.7	Q125.7

PLC-Identification:

Internal software PLC -- 6ES7 315-2BH13-0AB0

PLC-mode: RUN RUN-P

PLC cyclic time: Shortest cycle time: 6 ms, Current cycle time: 15 ms, Longest cycle time: 97 ms

PLC memory: RAM (Code+Data): 255 kB, Used: 1.70 kB, RAM: 255 kB, Occupied: 1 kB (0.67%)

Tools: SymbolTable.SEQ, TableOfVariables.var, Address Locations, Protocol, ToDo-List, Messages, PLC Online

1 SW_reset I 0.0 BOOL

2 Inductive I 0.1 BOOL

3 S1 I 0.2 BOOL

4 S2 I 0.3 BOOL

5 S3 I 0.4 BOOL

6 S4 I 0.5 BOOL

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File Edit Block PLC View PLC-Mask Extras Help

Project content: OBI

Network 5

Network comment:

```

"state4" "S4" "motor"
|-----| (a) -----|
"pusher1"
|-----| (a) -----|
"pusher2"
|-----| (a) -----|
"state4"
|-----| (a) -----|
"state1"
|-----| (a) -----|

```

PLC-Mask-Window

IB 0	IW 124	QW 124
SW_reset	I124.0	Q124.0
Inductive	I124.1	Q124.1
S1	I124.2	Q124.2
S2	I124.3	Q124.3
S3	I124.4	Q124.4
S4	I124.5	Q124.5
S5	I124.6	Q124.6
S6	I124.7	Q124.7
S7	I125.0	Q125.0
S8	I125.1	Q125.1
S9	I125.2	Q125.2
S10	I125.3	Q125.3
S11	I125.4	Q125.4
S12	I125.5	Q125.5
S13	I125.6	Q125.6
S14	I125.7	Q125.7

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1 SW_reset I 0.0 BOOL

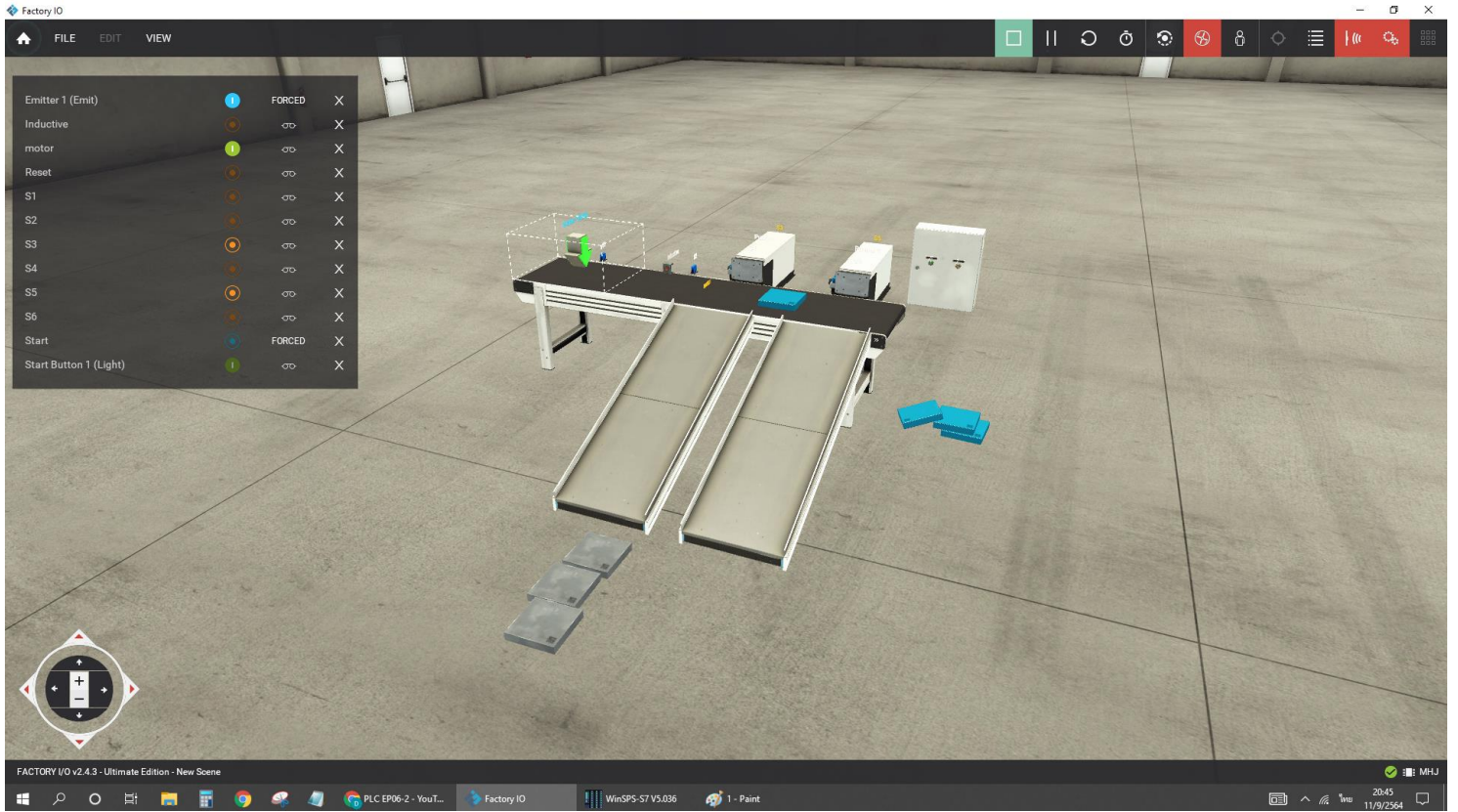
2 Inductive I 0.1 BOOL

3 S1 I 0.2 BOOL

4 S2 I 0.3 BOOL

5 S3 I 0.4 BOOL

6 S4 I 0.5 BOOL



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