

PLC Identification

PLC-mode: **RUN**

PLC memory:

RAM (Code-Data): 256 K

RAM: 1,701 K

RAM: 325 MB

Capacity: 1 MB (3.67%)

Refresh

Network 5

Network diagram showing connections between PLCs:

- PLC1 (S7-300) connected to PLC2 (S7-300)
- PLC2 (S7-300) connected to PLC3 (S7-300)
- PLC3 (S7-300) connected to PLC4 (S7-300)
- PLC4 (S7-300) connected to PLC5 (S7-300)
- PLC5 (S7-300) connected to PLC6 (S7-300)

PLC-Data-Wizard

Symbol	Address	Type	Symbol-Comment
Q5 reset	I 0.0	Bool	
Induktive	I 0.1	Bool	
S1	I 0.2	Bool	
S2	I 0.3	Bool	
S3	I 0.4	Bool	
S4	I 0.5	Bool	
S5	I 0.6	Bool	
S6	I 0.7	Bool	

Symbol	Address	Type	Symbol-Comment
Q5 reset	I 0.0	Bool	
Induktive	I 0.1	Bool	
S1	I 0.2	Bool	
S2	I 0.3	Bool	
S3	I 0.4	Bool	
S4	I 0.5	Bool	
S5	I 0.6	Bool	
S6	I 0.7	Bool	

Speaker

Refresh

Monitoring

PLC-Data

Help

Library

Tools

Home

PLC Identification

Project name: WinCCS-01 (3.036 - PROJECT) v04.0000

PLC model: SIMATIC 300

PLC address: 2

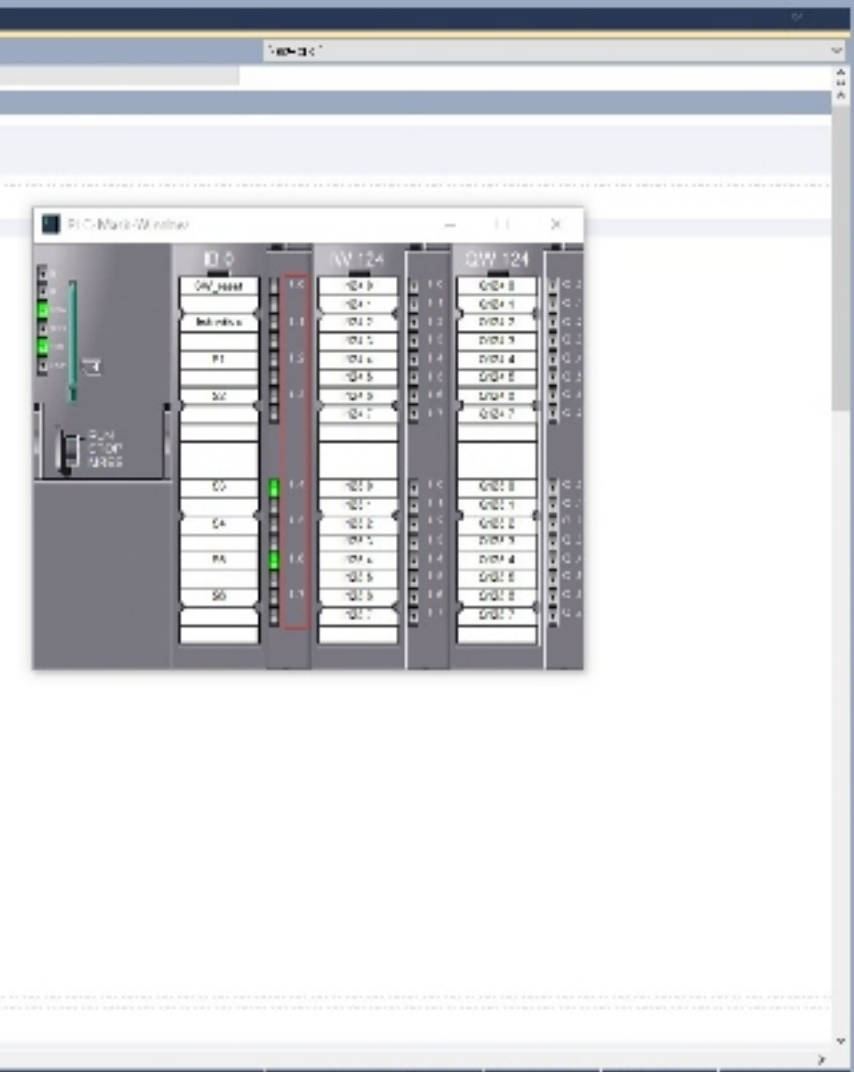
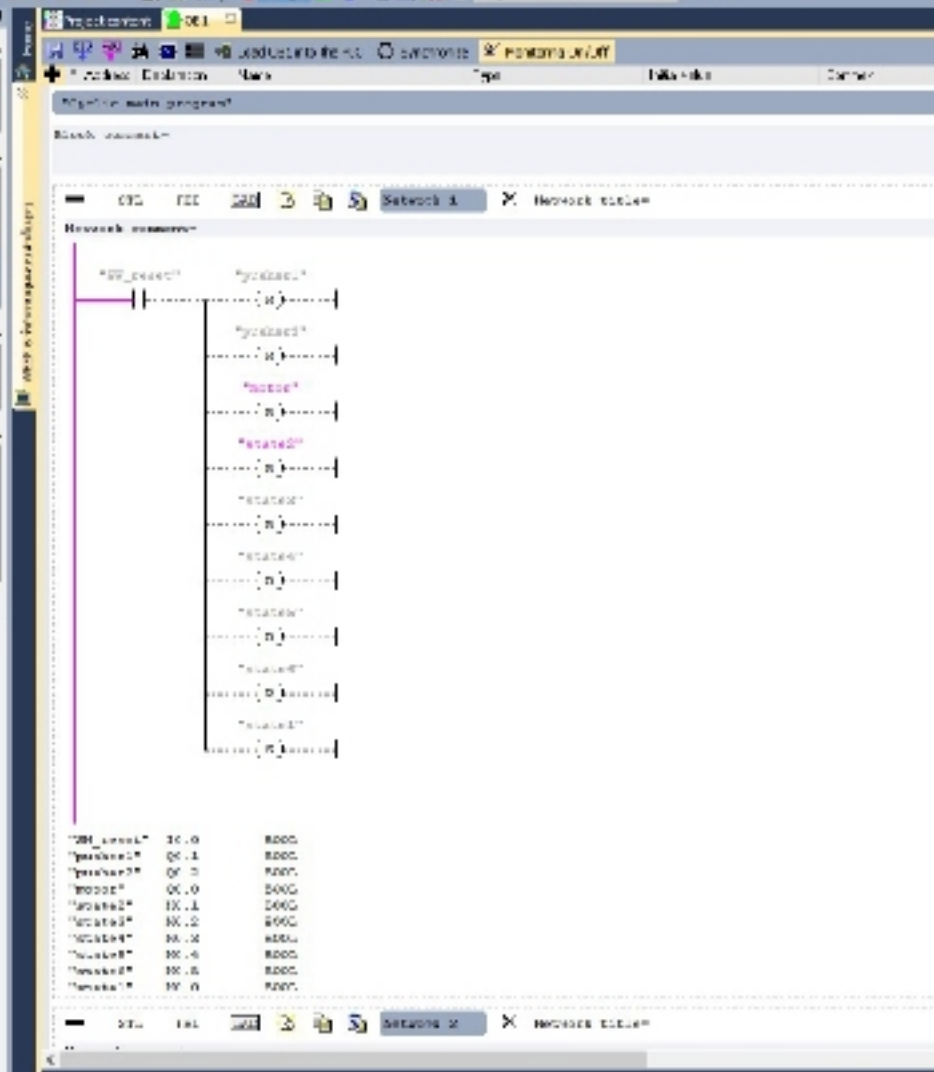
PLC cycle time: 100 ms

Start-up cycle time: 6 ms
Current cycle time: 15 ms
Logic cycle time: 97 ms

PLC memory:

RAM (Code+Data): 255 kb
Data: 1,701 kb
RAM: 255 kb
Code: 1 kb (0.67%)

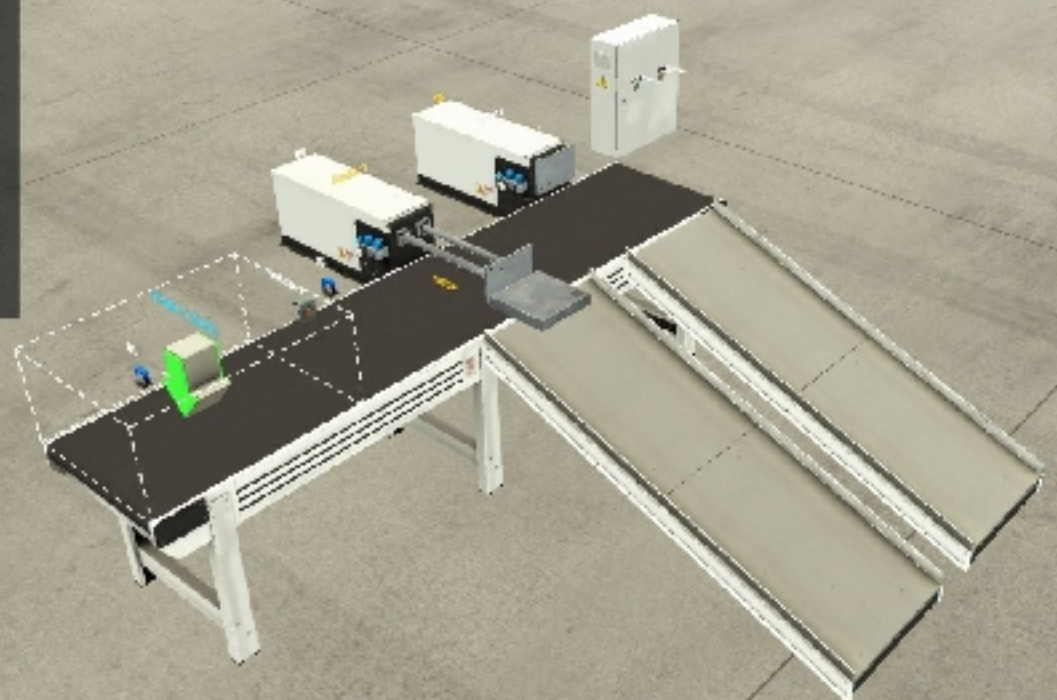
Refresh



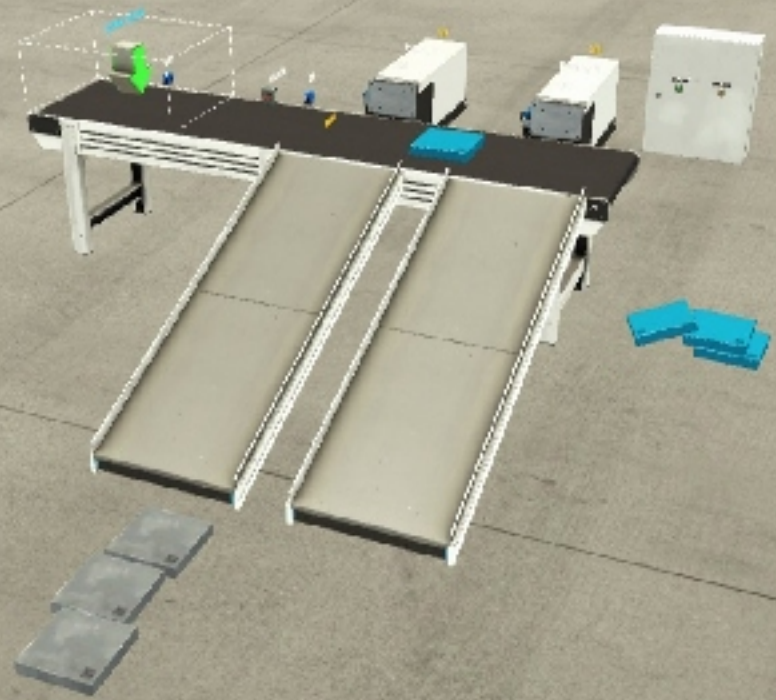
Project Manager | Project Properties | Project Settings | Project Data | Project Tools | Project Help

Home

Limit1 (-mm)		motor	X
Inertive		→	X
motor		→	X
Fixac.		→	X
S1		→	X
S2		→	X
S3		→	X
S4		→	X
S5		→	X
S6		→	X
Start		→	X
Start Button 1 (Light)		→	X



Limit1 (Limit)		FORCED	X
Inductive		NO	X
motor		NO	X
Reset		NO	X
S1		NO	X
S2		NO	X
S3		NO	X
S4		NO	X
S5		NO	X
S6		NO	X
Start		FORCED	X
Start Button1 (Light)		NO	X



Encoder1 (Dirk)		FORCED	X
Inductive		<∞	X
motor		<∞	X
Recot		<∞	X
S1		<∞	X
S2		<∞	X
S3		<∞	X
S4		<∞	X
S5		<∞	X
S6		<∞	X
Start		FORCED	X
Start Button 1 (Light)		<∞	X

