

## Stepping\_Motor\_01 / PLC\_1 [CPU 1212C AC/DC/Rly] / Program blocks

### Main [OB1]

#### Main Properties

##### General

Name	Main	Number	1	Type	OB	Language	LAD
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Numbering	Automatic
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##### Information

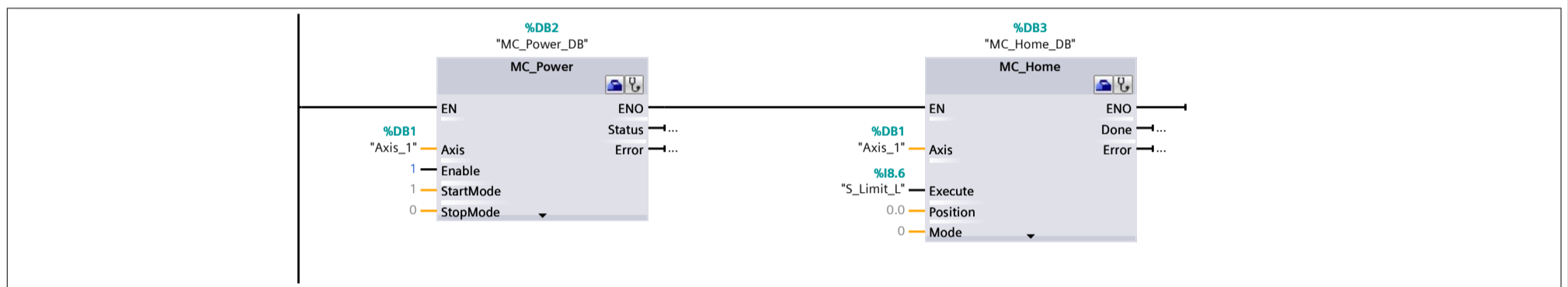
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
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Version	0.1	User-defined ID	
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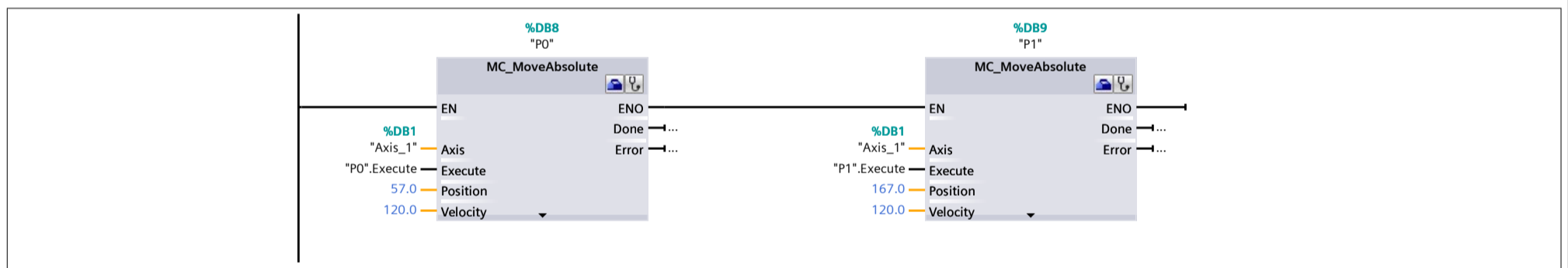
#### Main

Name	Data type	Default value	Supervision	Comment
<b>Input</b>				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

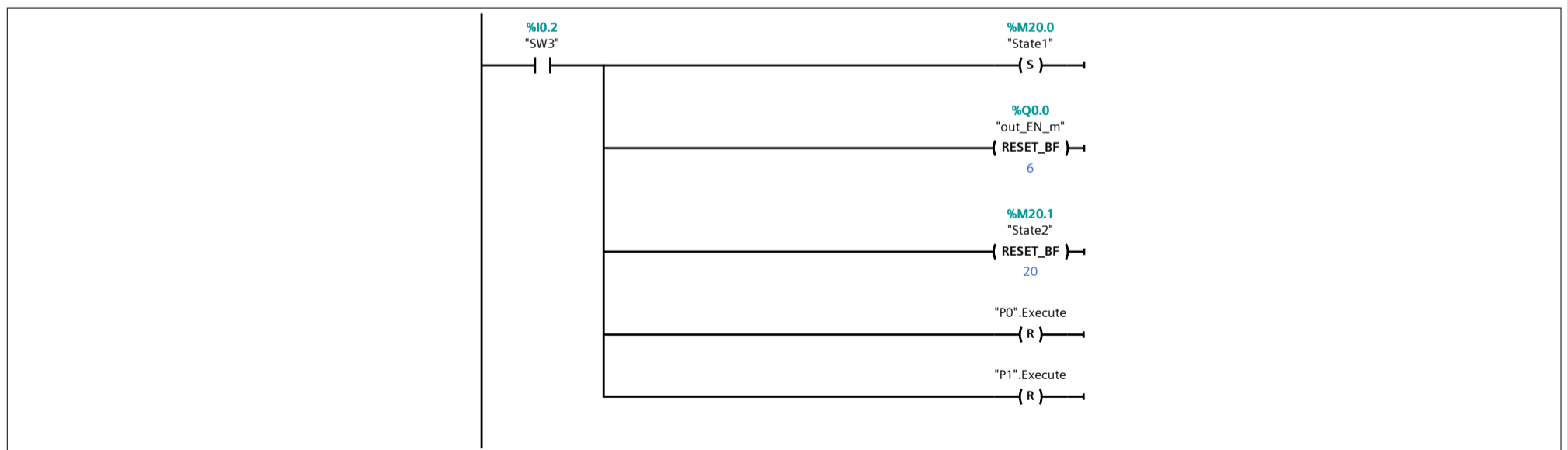
#### Network 1:



#### Network 2:

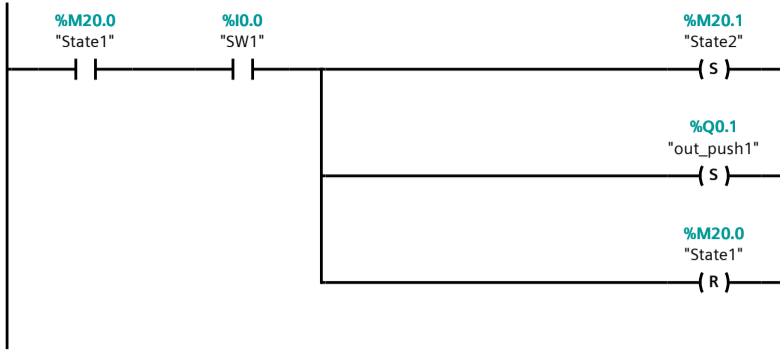


#### Network 3:

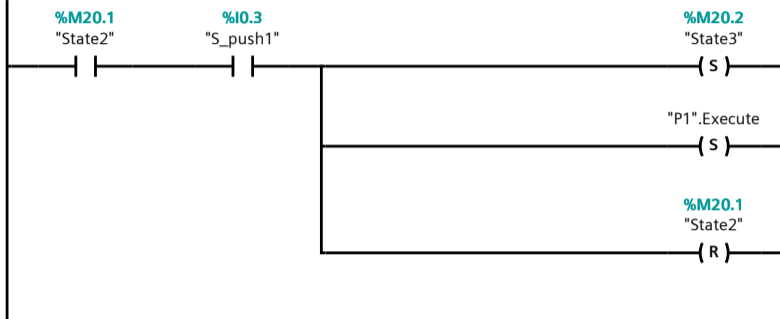


#### Network 4:

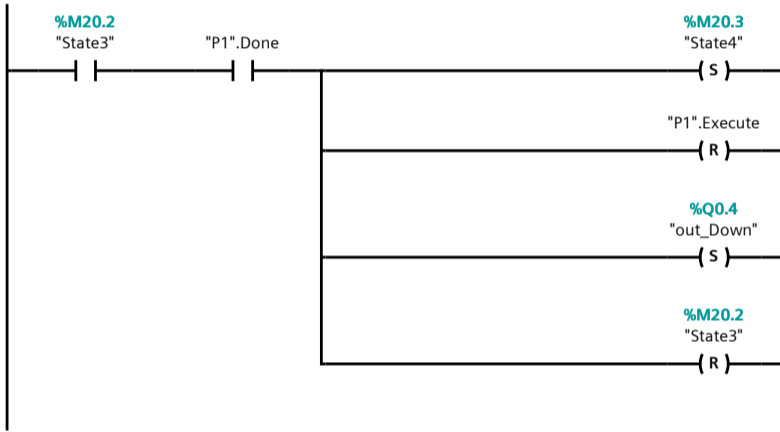




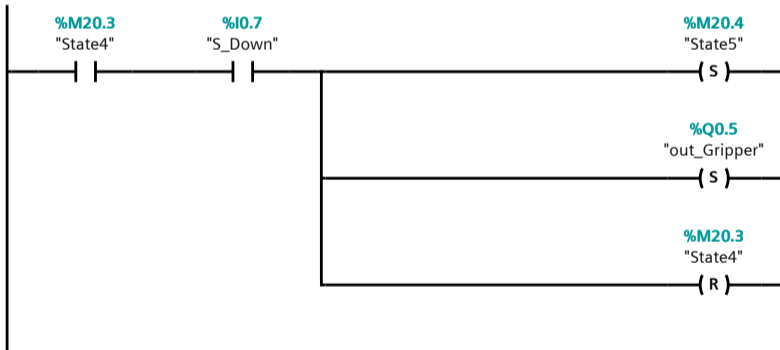
Network 5:



Network 6:

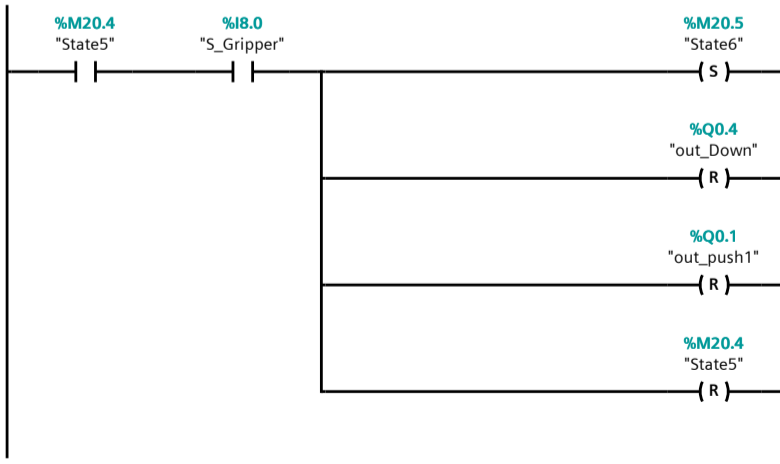


Network 7:

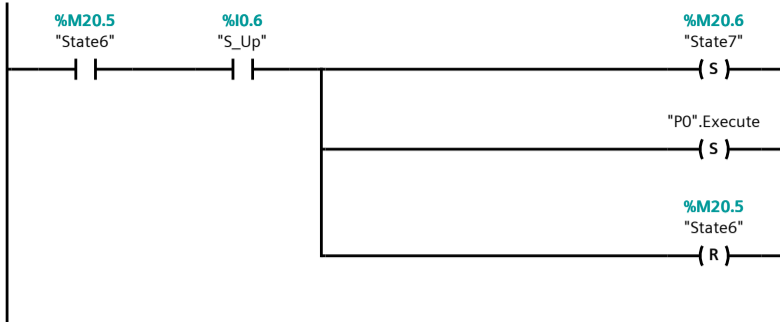


Network 8:

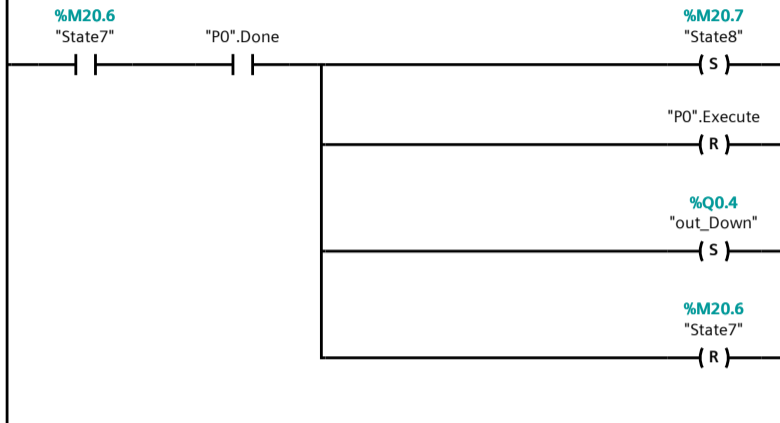
move up เลื่อนขึ้น



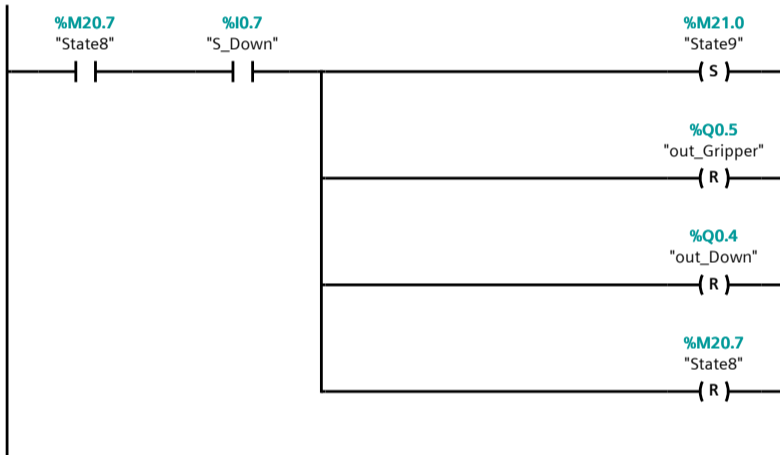
Network 9:



Network 10:



Network 11:



Network 12:

