

THEP w12 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
------	------	--------	---	------	----	----------	-----

Numbering	Automatic
-----------	-----------

Information

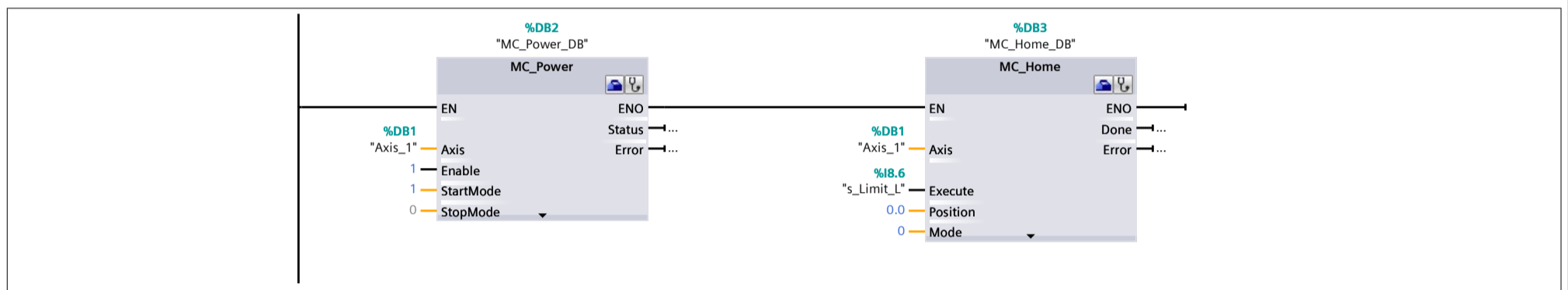
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
-------	------------------------------	--------	--	---------	--	--------	--

Version	0.1	User-defined ID	
---------	-----	-----------------	--

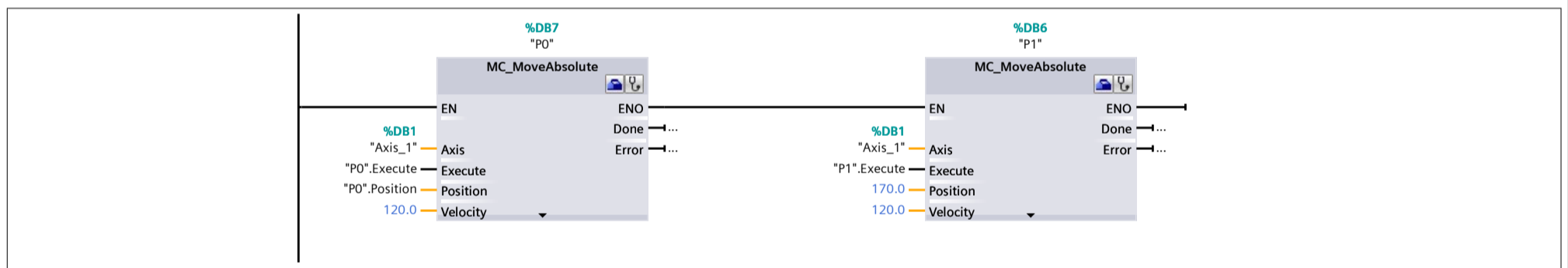
Main

Name	Data type	Default value	Supervision	Comment
Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

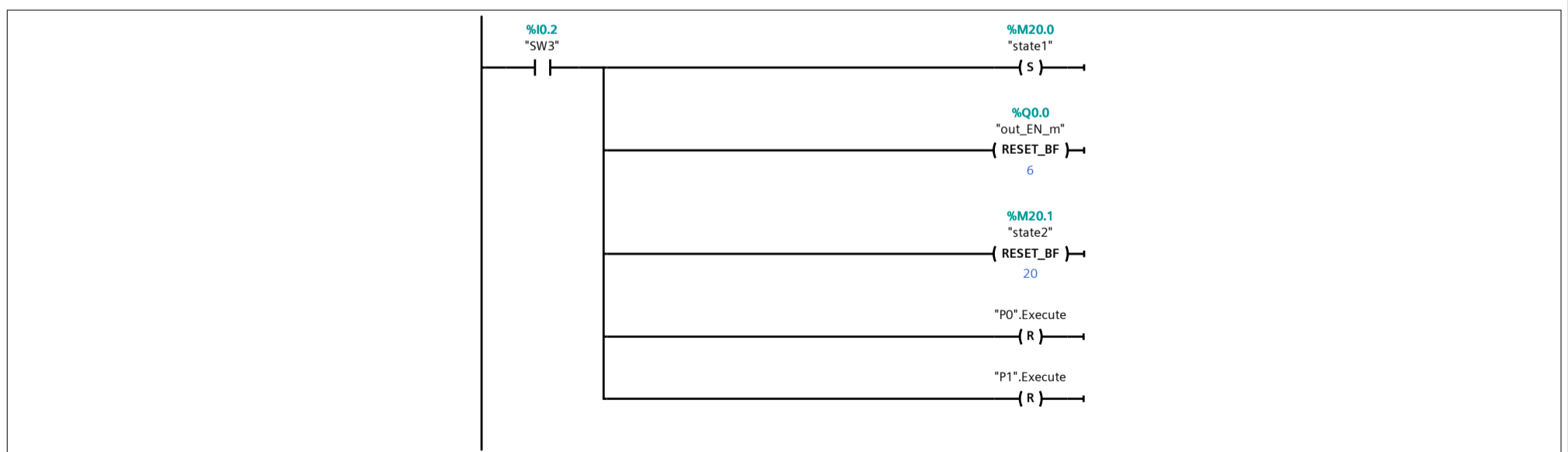
Network 1:



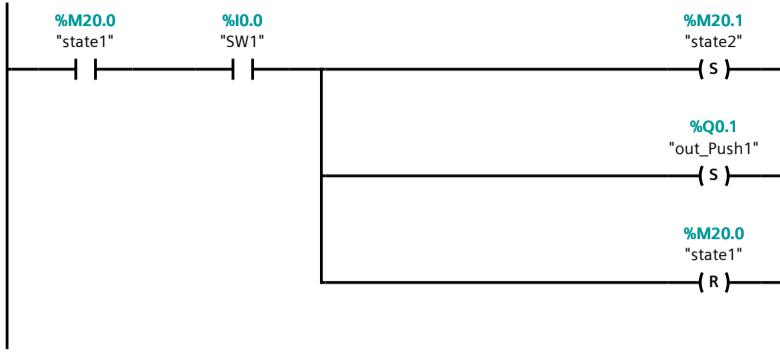
Network 2:



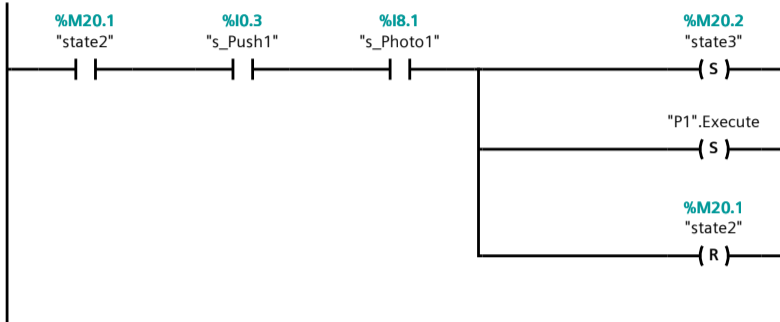
Network 3:



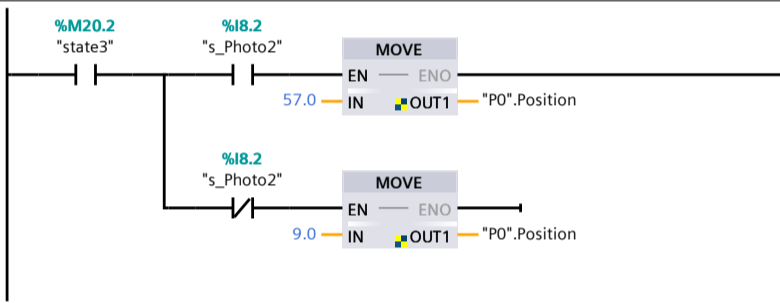
Network 4:



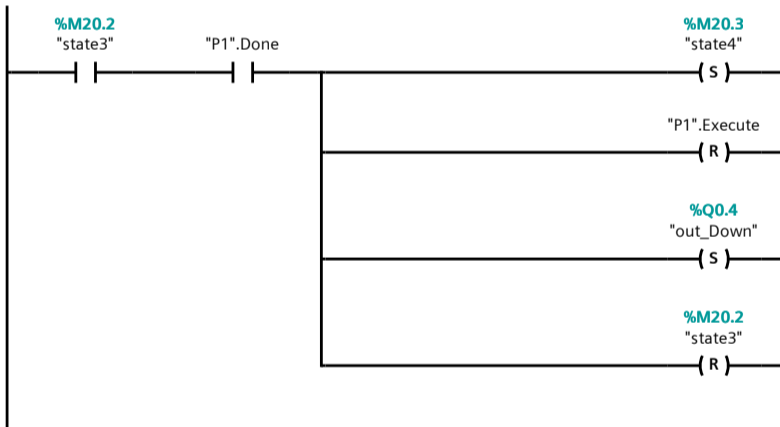
Network 5:



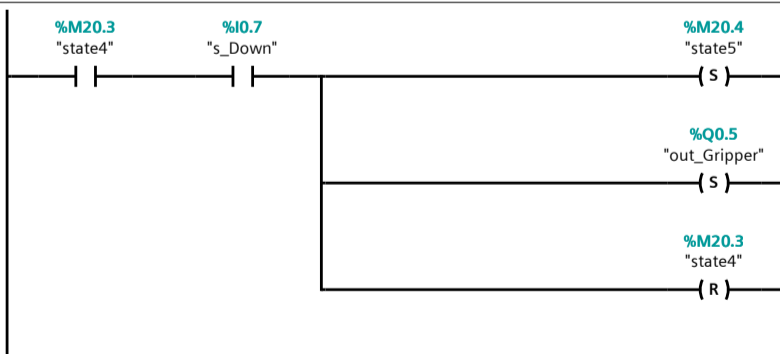
Network 6:



Network 7:

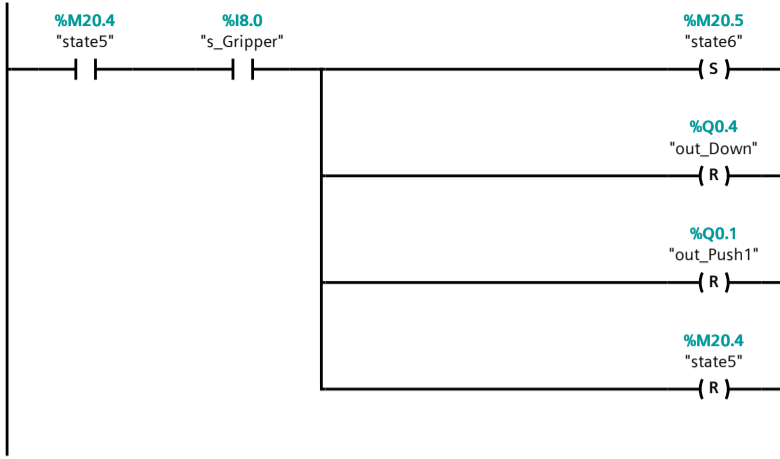


Network 8:

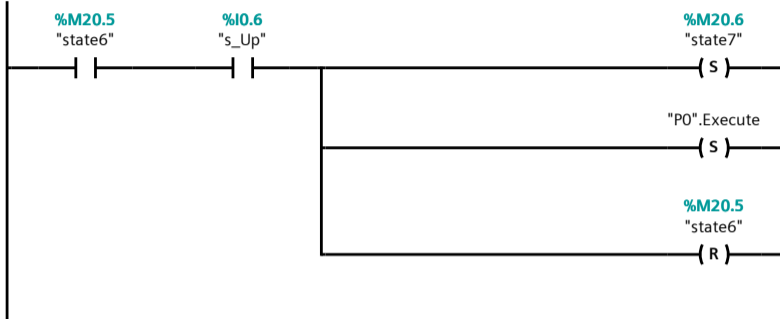


Network 9:

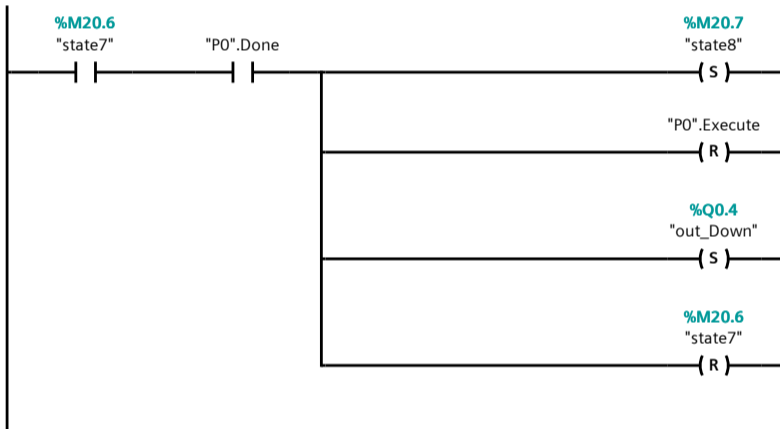
เลื่อนขึ้น



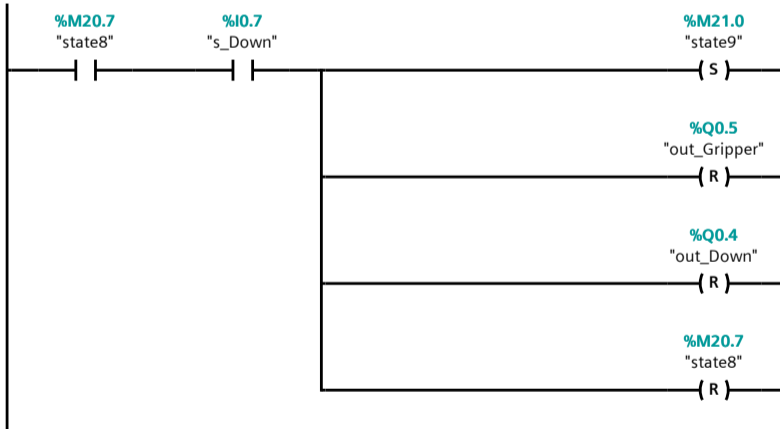
Network 10:



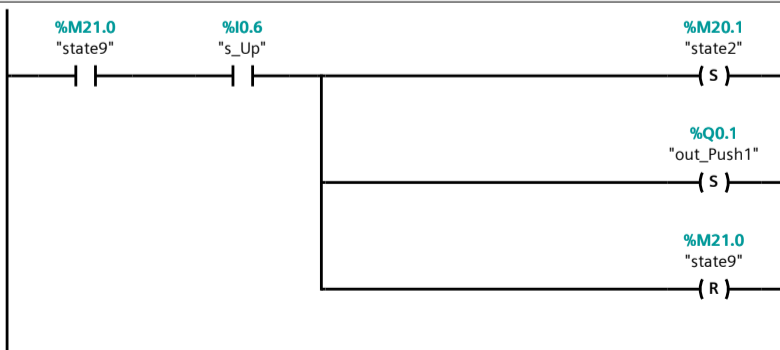
Network 11:



Network 12:



Network 13:



Network 14:

