

stepping motor_01 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
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Numbering	Automatic
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Information

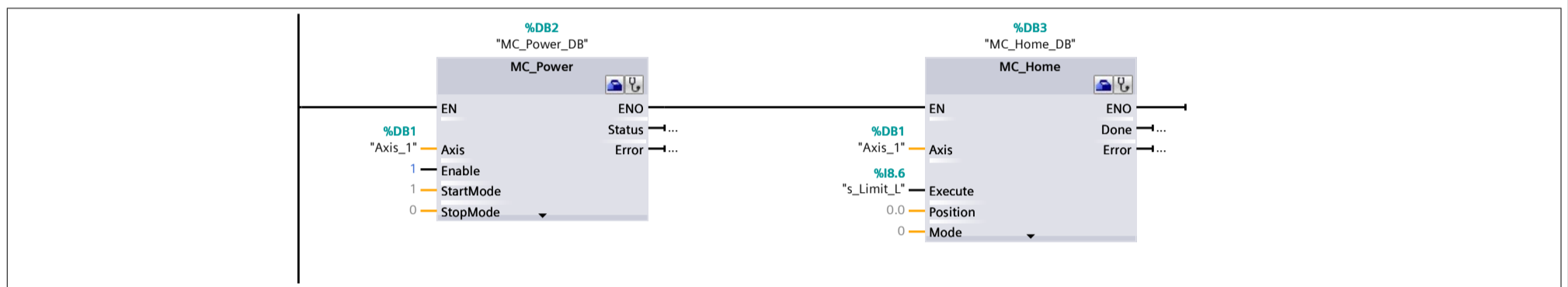
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
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Version	0.1	User-defined ID	
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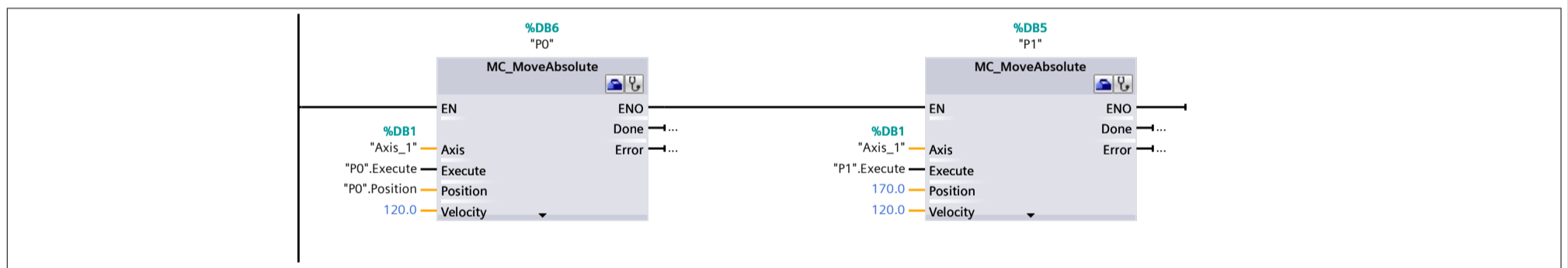
Main

Name	Data type	Default value	Supervision	Comment
Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

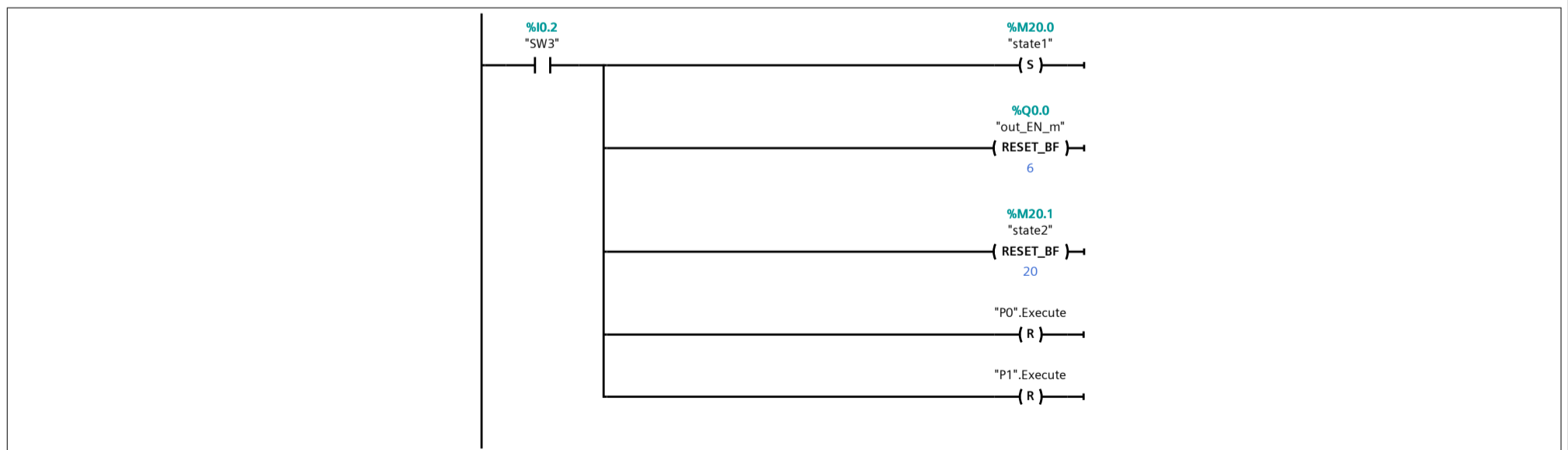
Network 1:



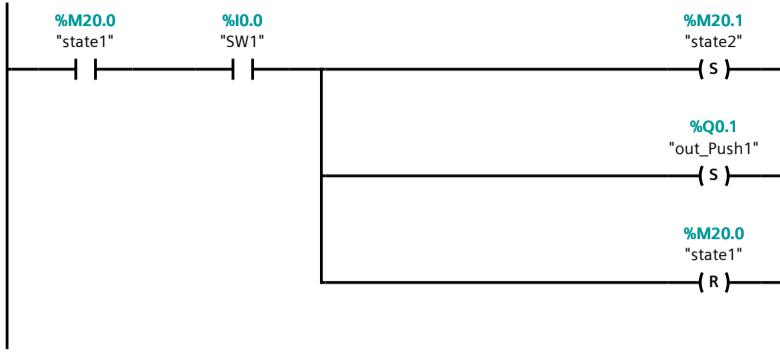
Network 2:



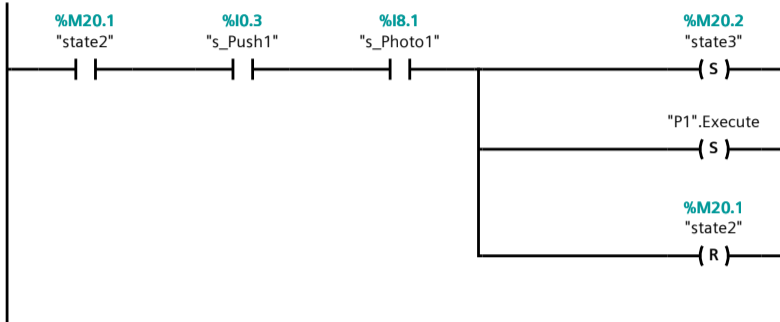
Network 3:



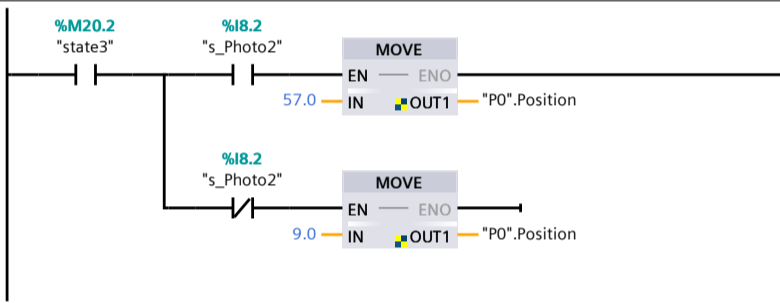
Network 4:



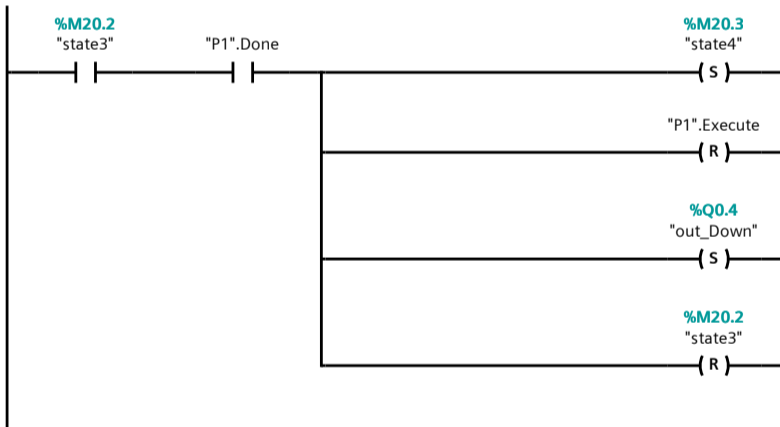
Network 5:



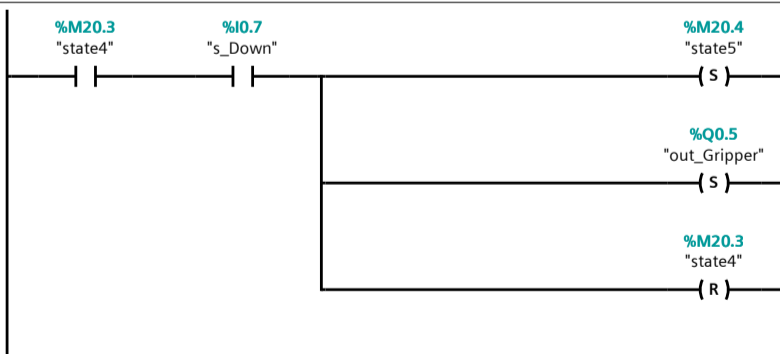
Network 6:



Network 7:

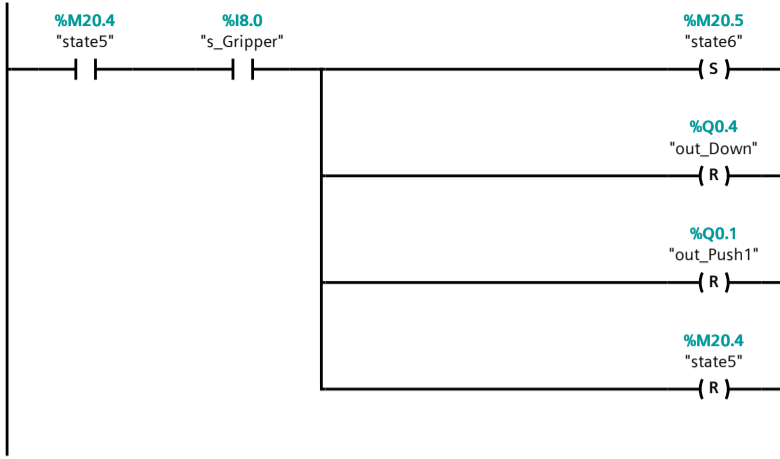


Network 8:



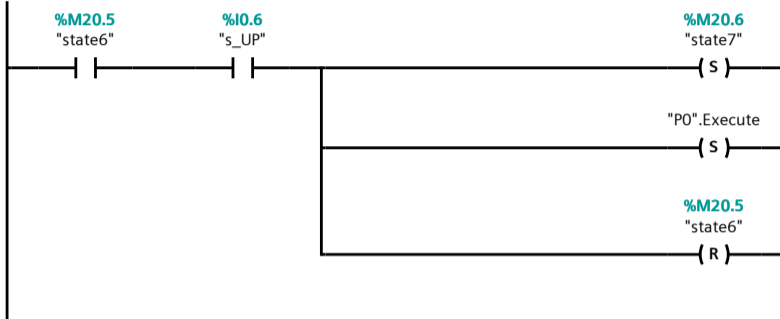
Network 9:

Move Up

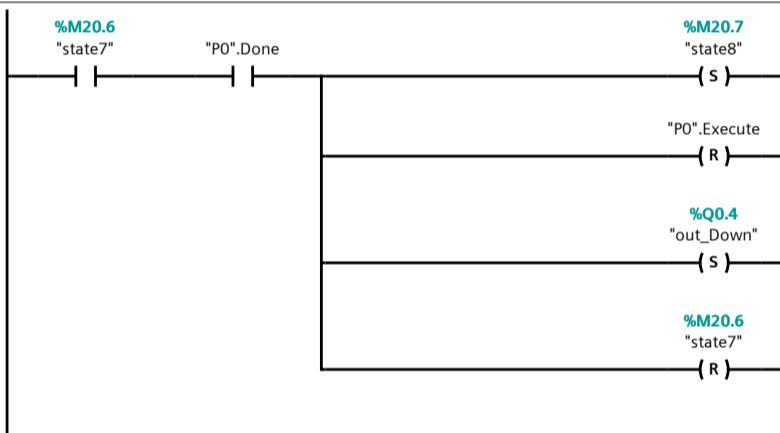


Network 10:

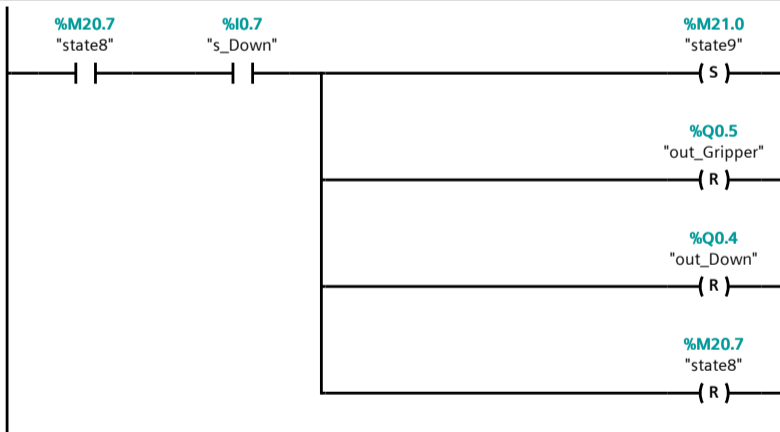
back to original Position



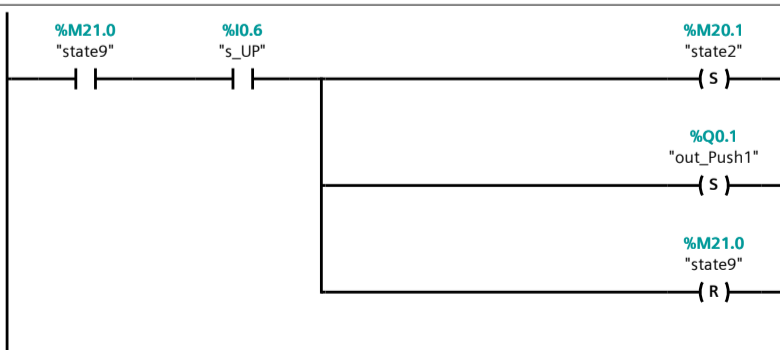
Network 11:



Network 12:



Network 13:



Network 14:

