

week10-1 ภาพ 45 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

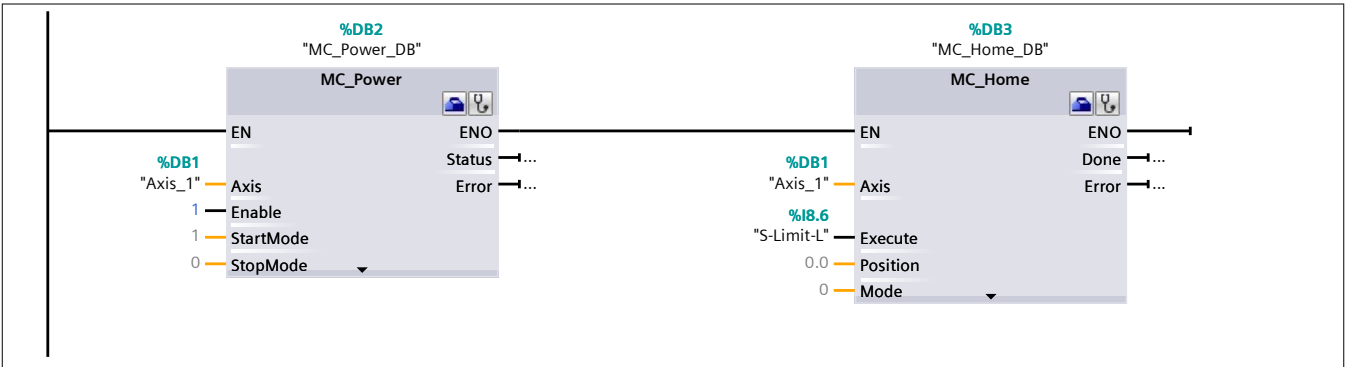
Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

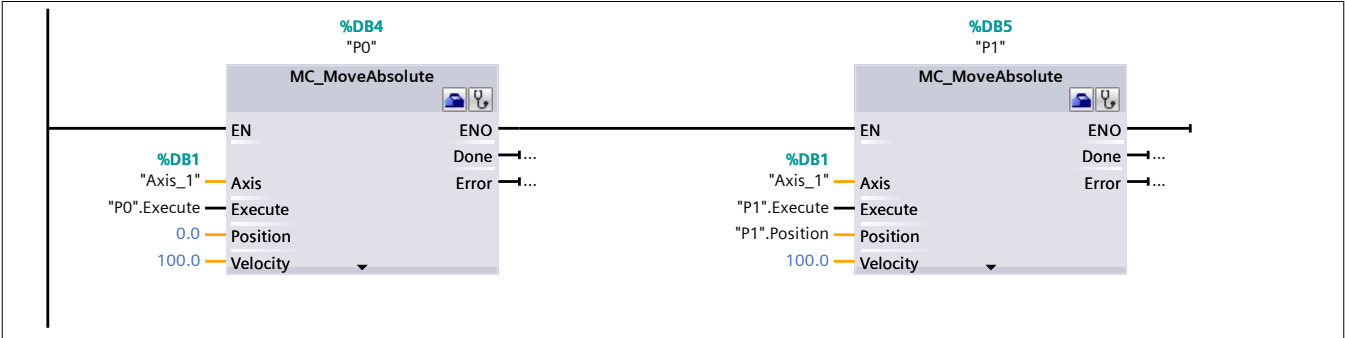
Main

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

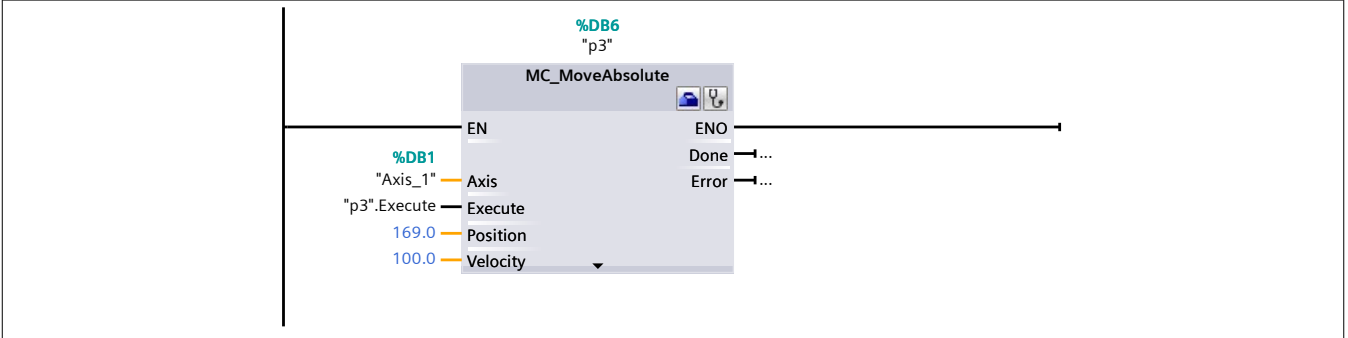
Network 1:



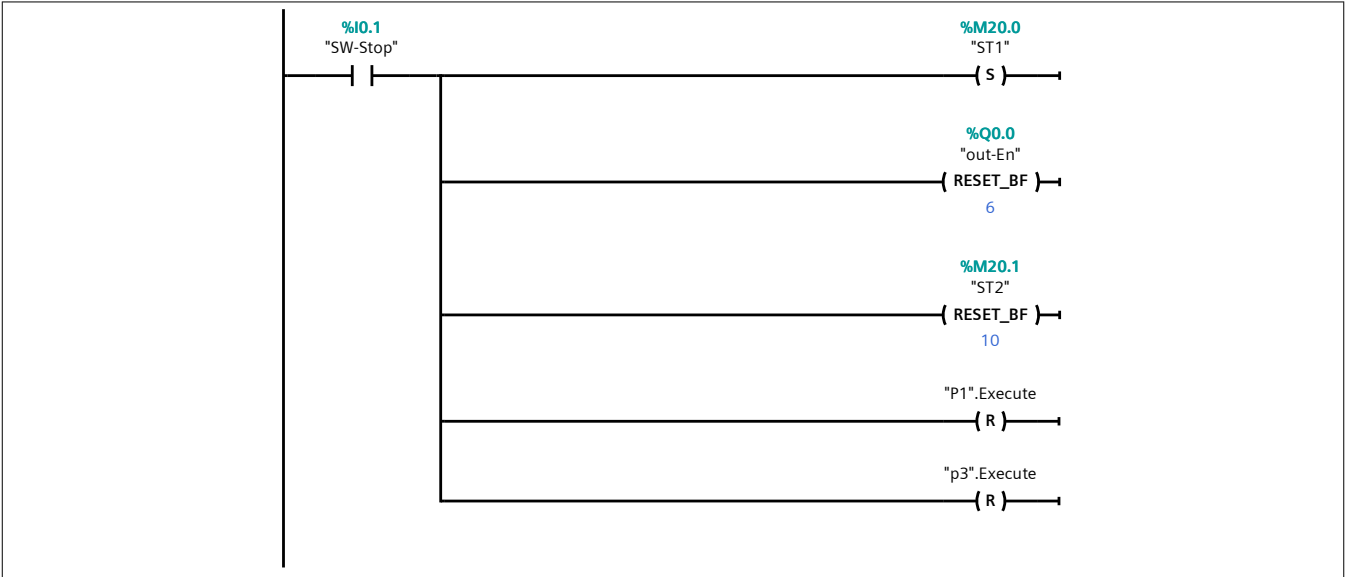
Network 2:



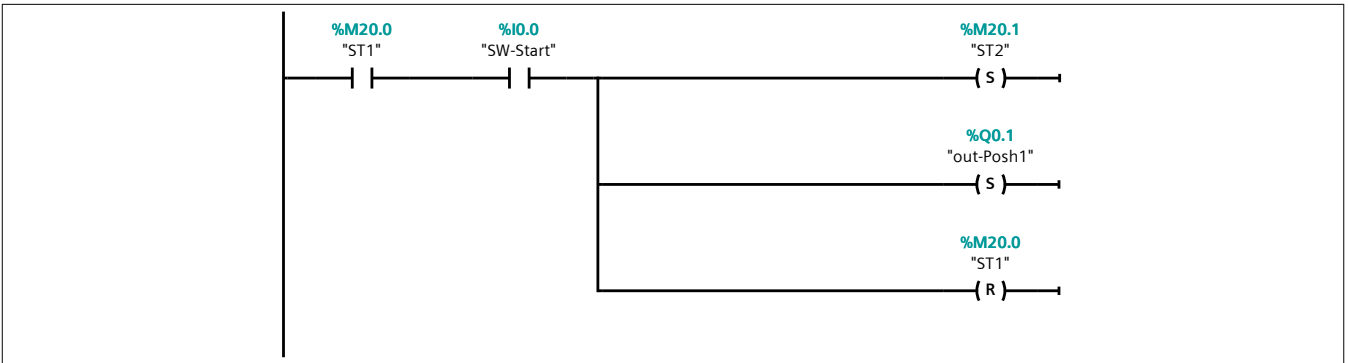
Network 3:



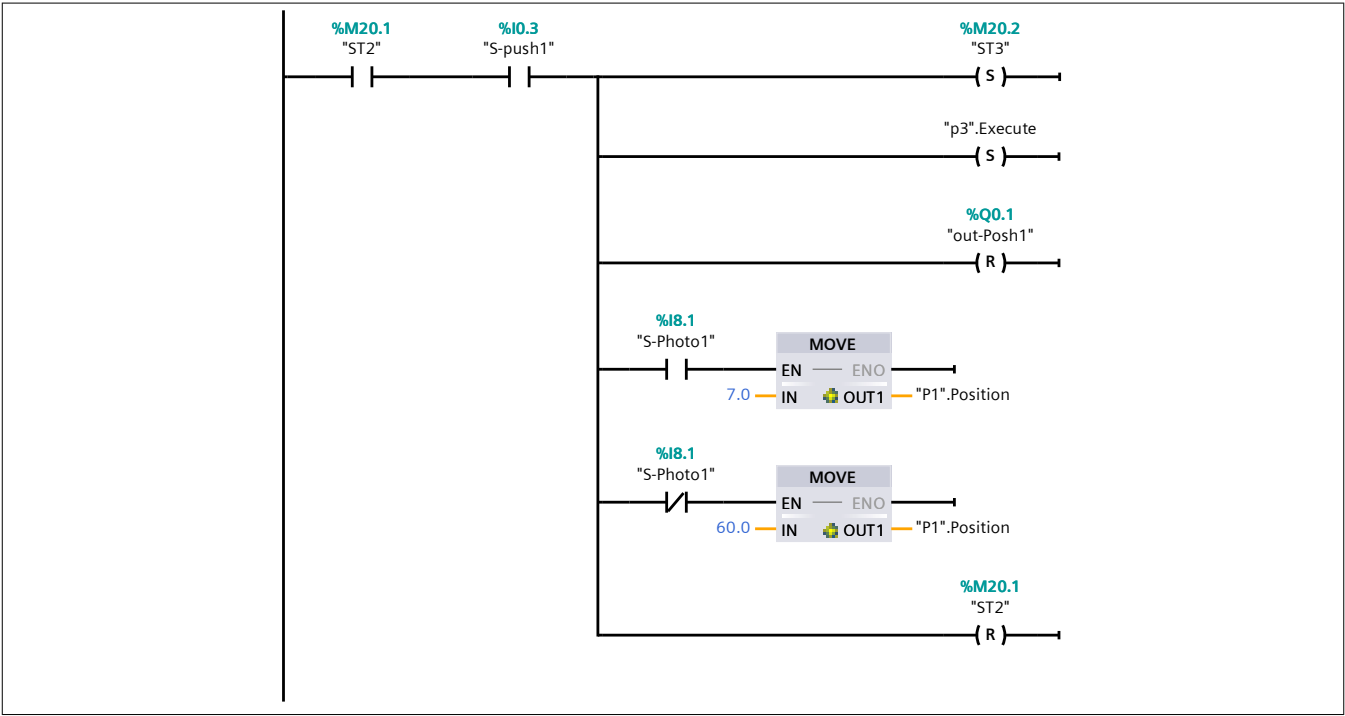
Network 4:



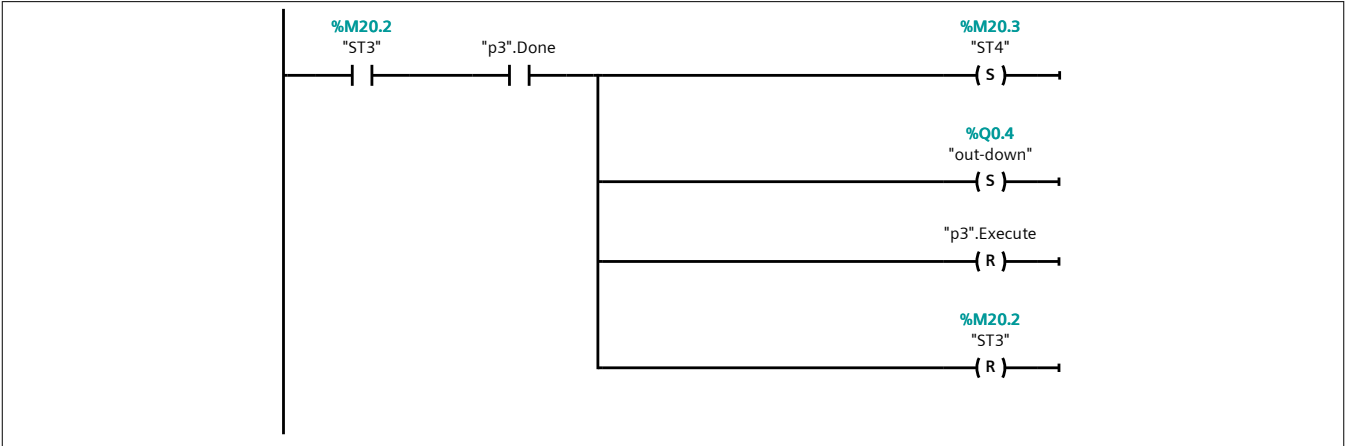
Network 5:



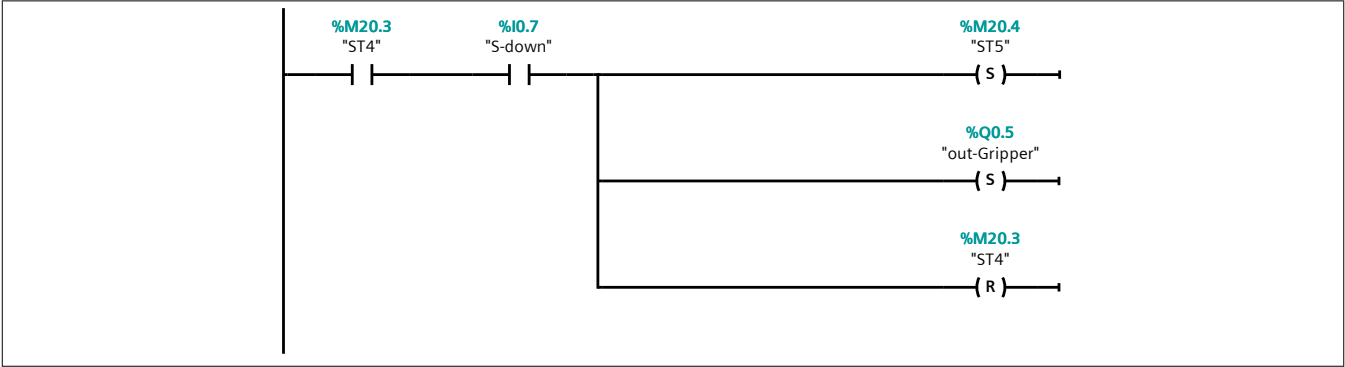
Network 6:



Network 7:

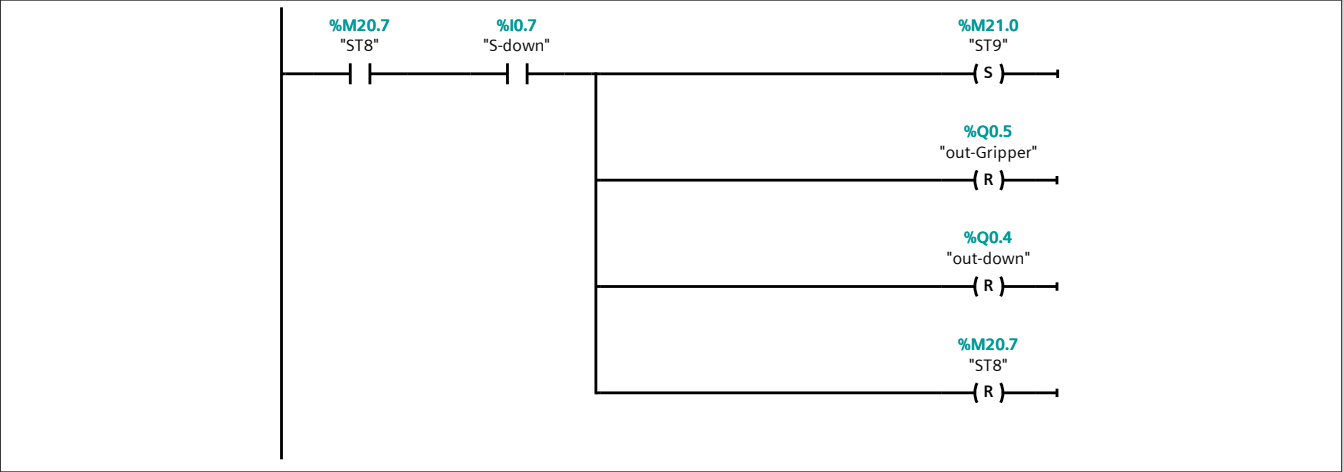


Network 8:



Network 9:

Totally Integrated Automation Portal		
%M20.4 "ST5" %I8.0 "S-Gripper" %M20.5 "ST6" %Q0.4 "out-down" %M20.4 "ST5"		
Network 10:		
%M20.5 "ST6" %I0.6 "S-up" %M20.6 "ST7" "P1".Execute %M20.5 "ST6"		
Network 11:		
%M20.6 "ST7" "P1".Done %M20.7 "ST8" "P1".Execute %Q0.4 "out-down" %M20.6 "ST7"		
Network 12:		



Network 13:

