

Totally Integrated Automation Portal

Project3.2 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

Information

Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

Network 1:

%M1.0
"FirstScan"

(R)

%Q0.0
"y_a"

(R)

%Q0.1
"y_b"

(R)

%M10.0
"state1"

(S)

Network 2:

%M10.0
"state1"

%I0.1
"s1"

%I0.3
"s3"

%M10.0
"state1"

(R)

%M10.1
"state2"

(S)

Network 3:

%M10.1
"state2"

%I0.0
"start"

%Q0.0
"y_a"

(S)

%M10.1
"state2"

(R)

%M10.2
"state3"

(S)

Network 4:

%M10.2
"state3"

%I0.2
"s2"

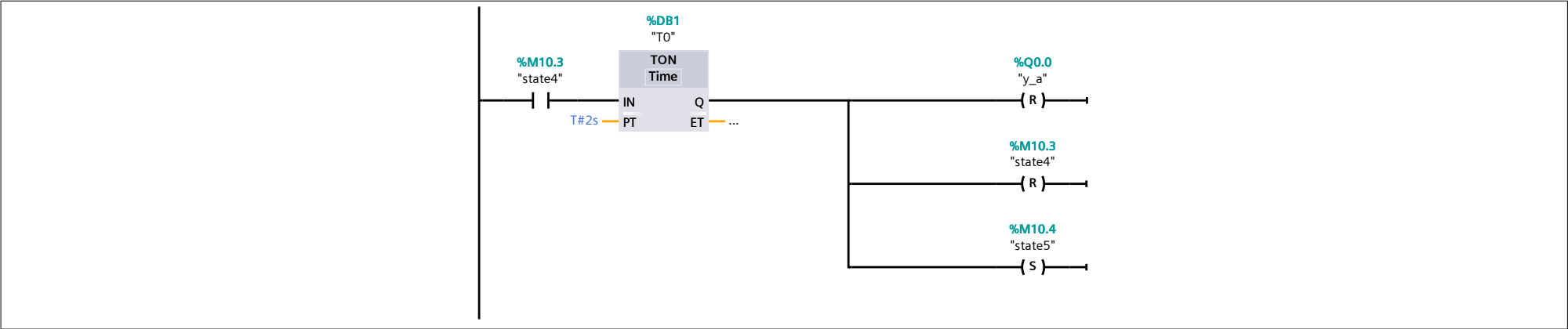
%M10.2
"state3"

(R)

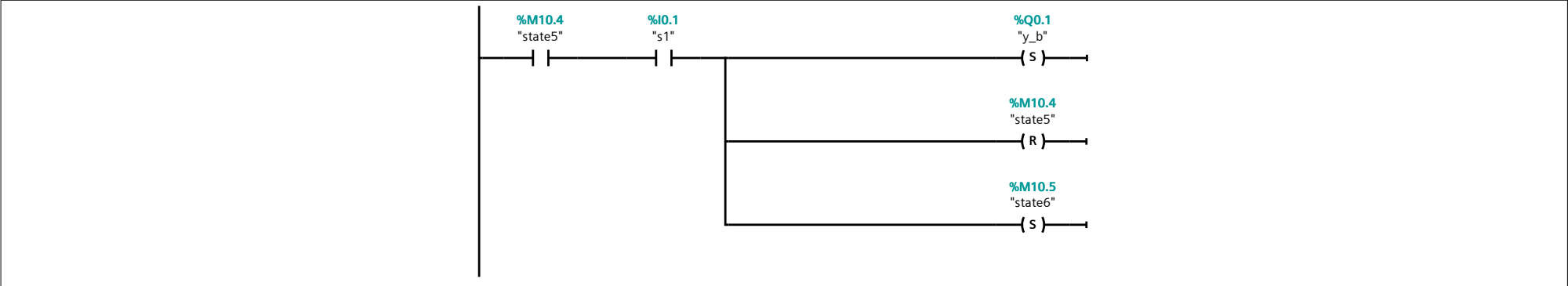
%M10.3
"state4"

(S)

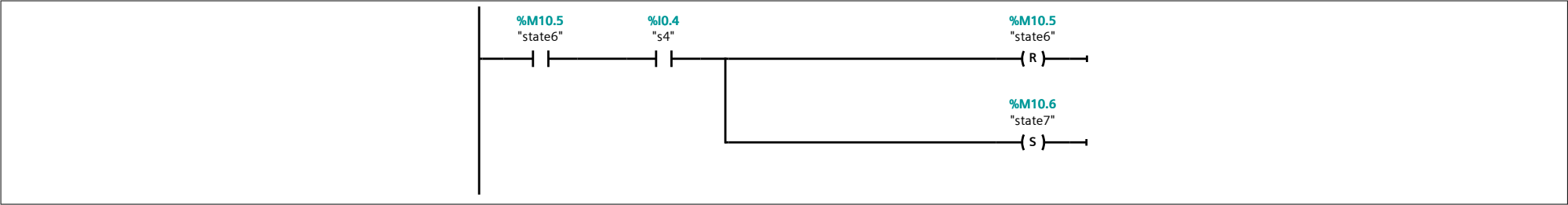
Network 5:



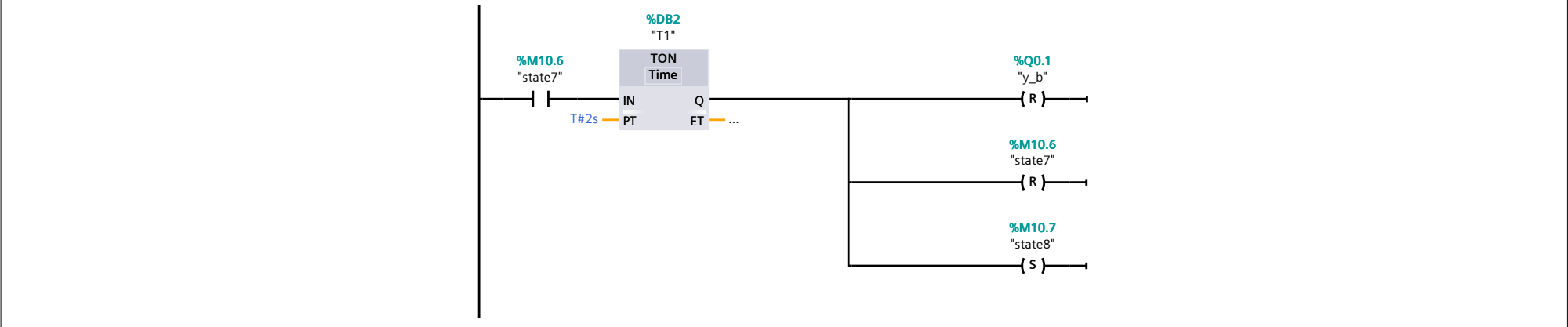
Network 6:



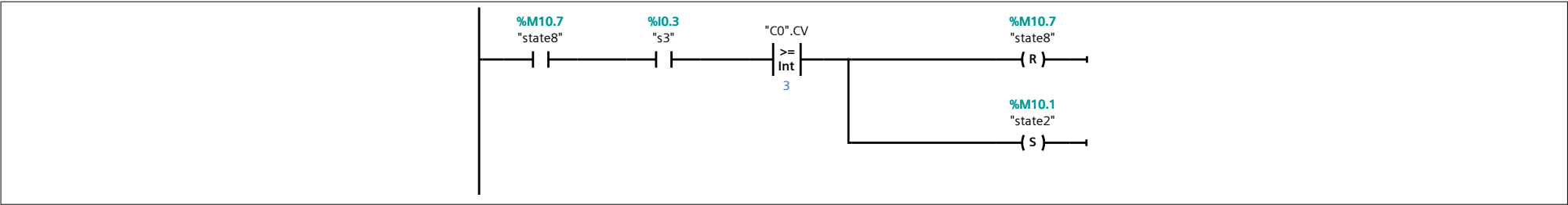
Network 7:



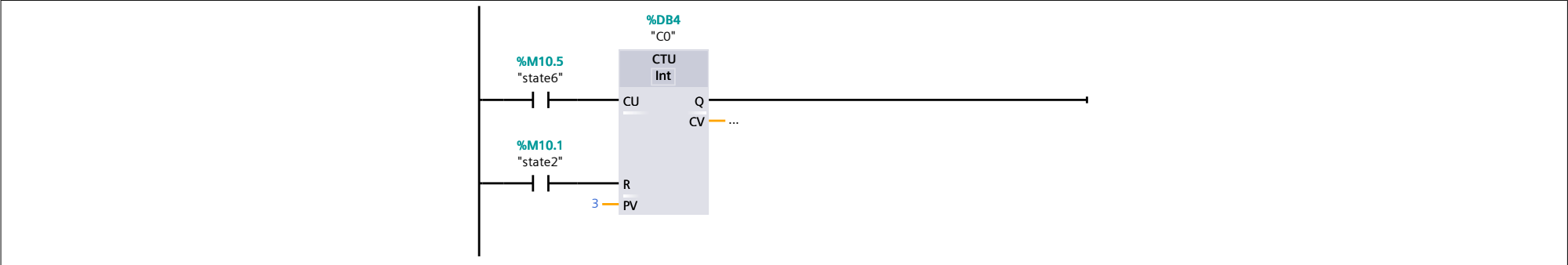
Network 8:



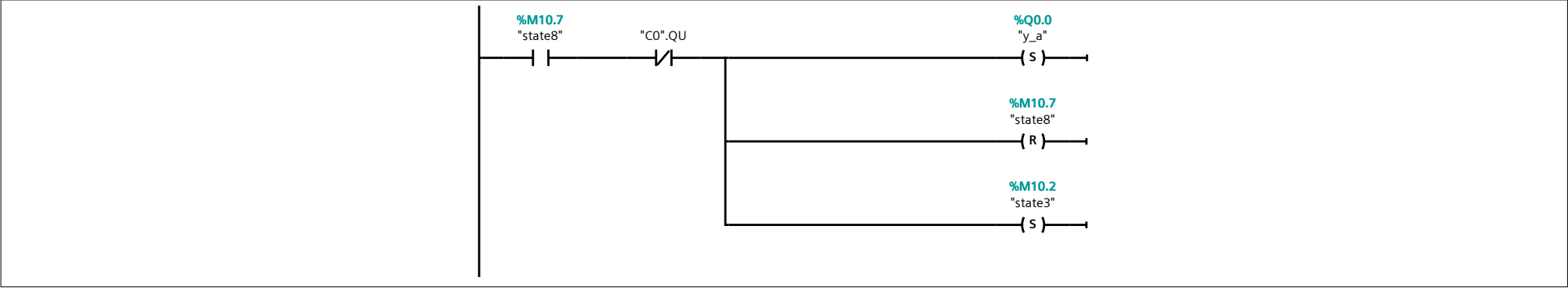
Network 9:



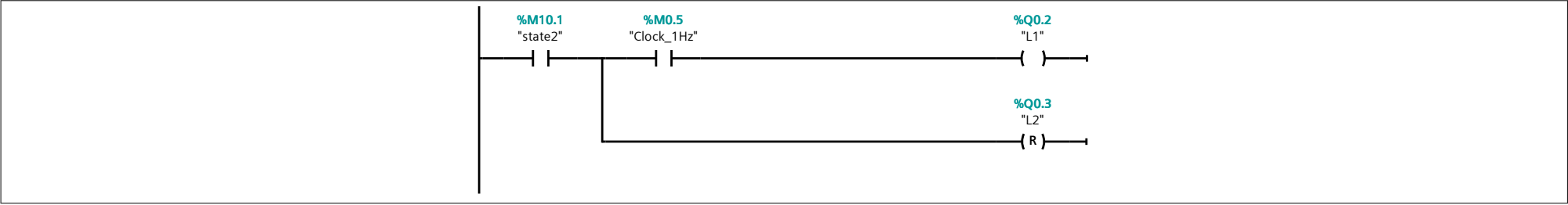
Network 10:



Network 11:



Network 12:



Network 13:

