

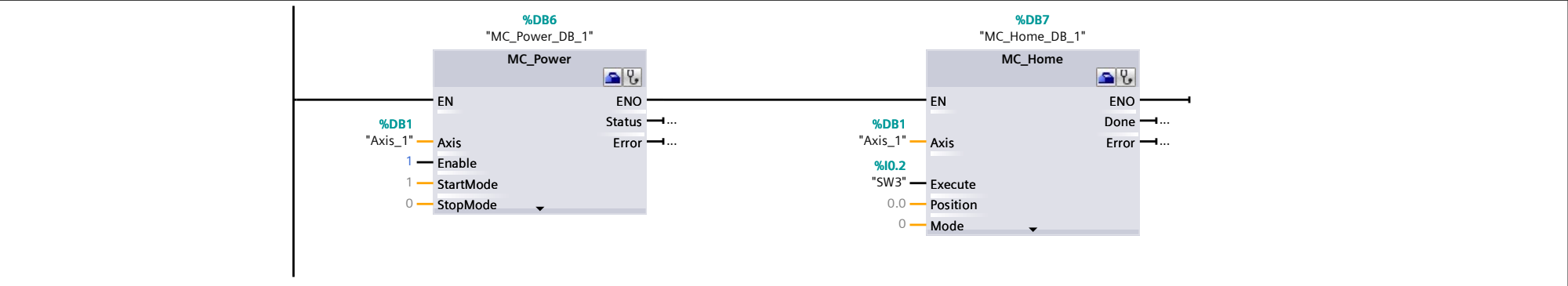
สัปดาห์6 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

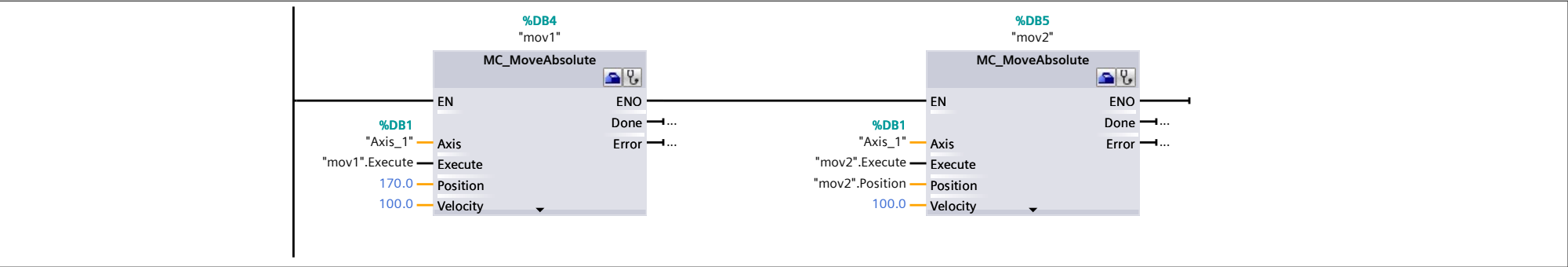
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main				
Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

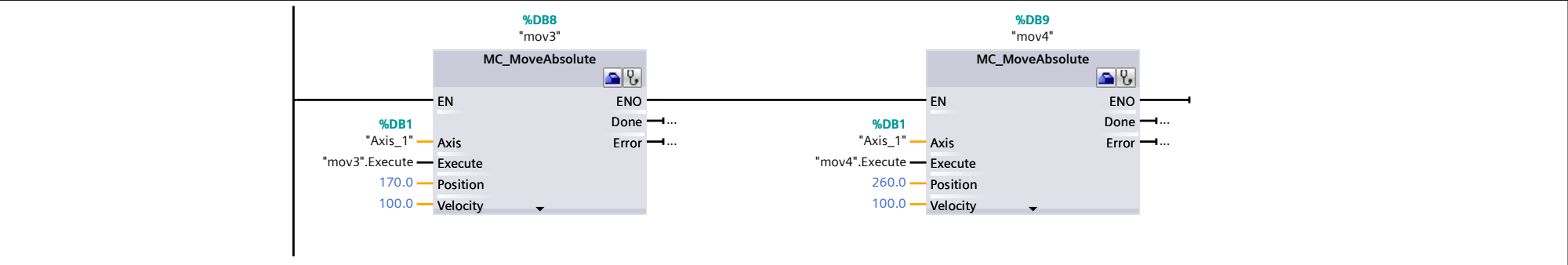
Network 1:



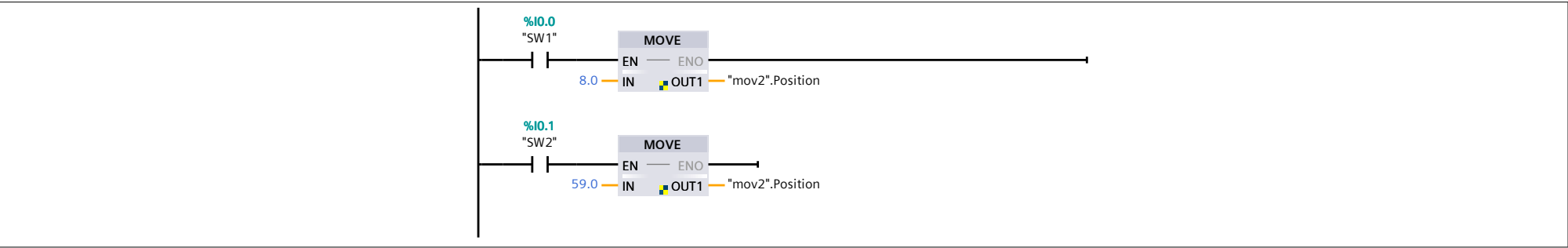
Network 2:



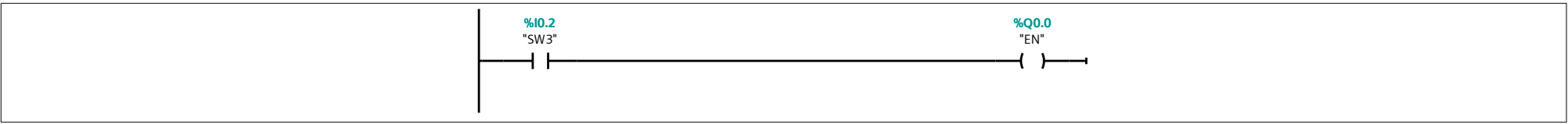
Network 3:



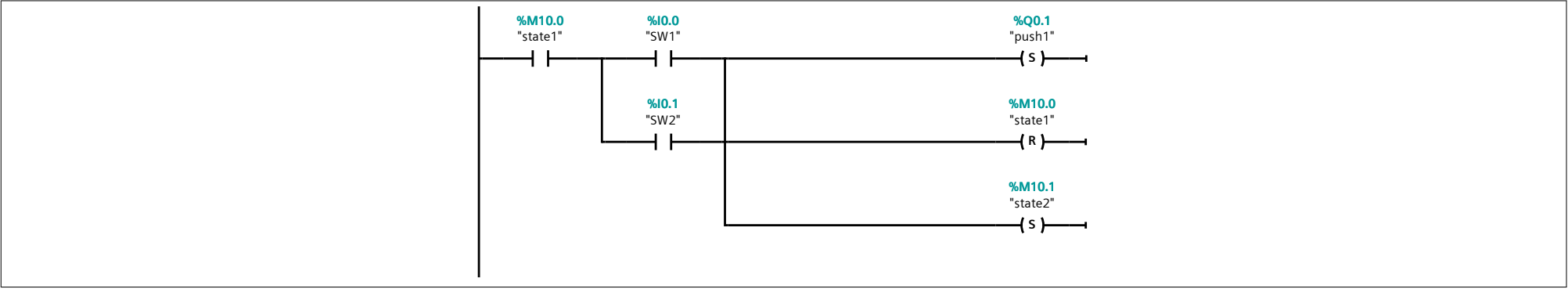
Network 4:



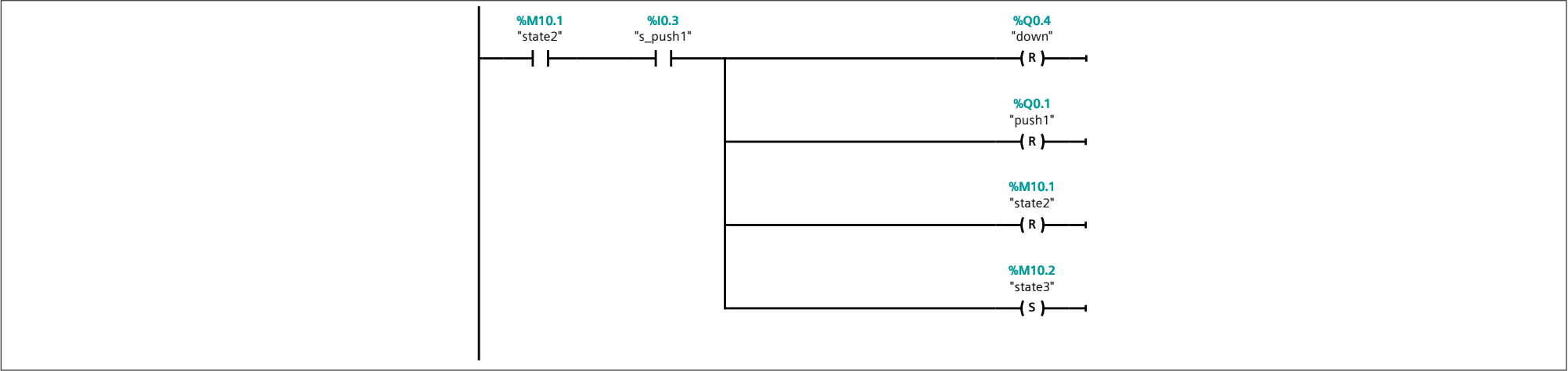
Network 5:



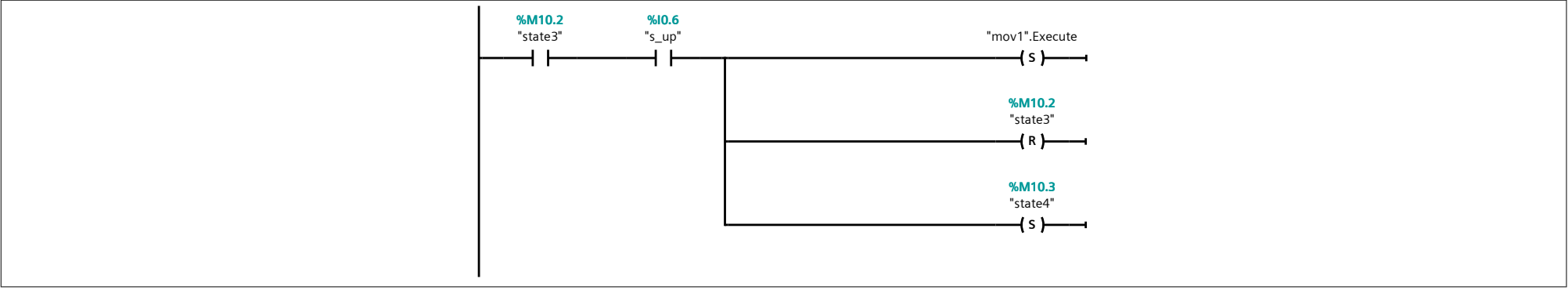
Network 7:



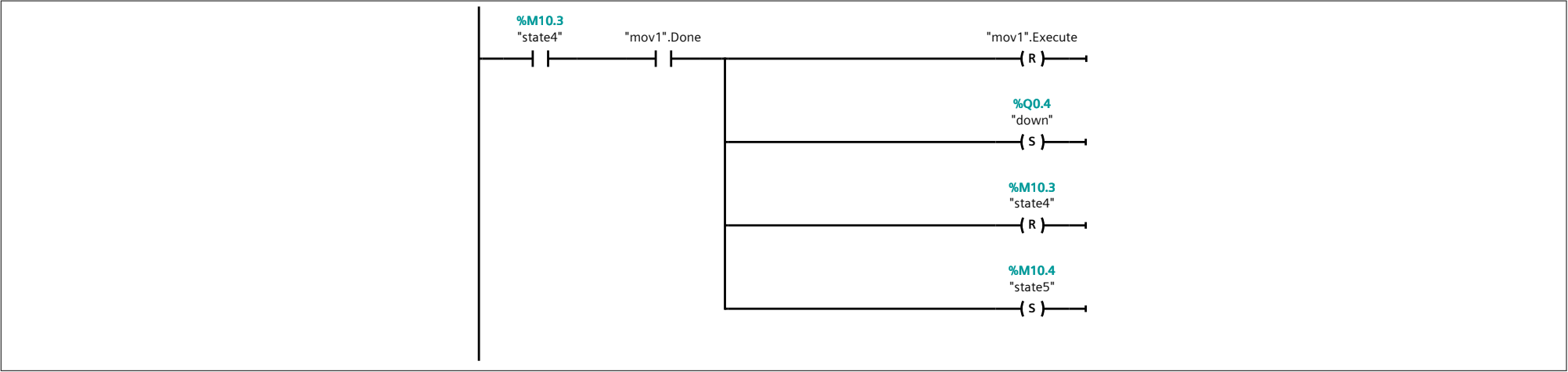
Network 8:



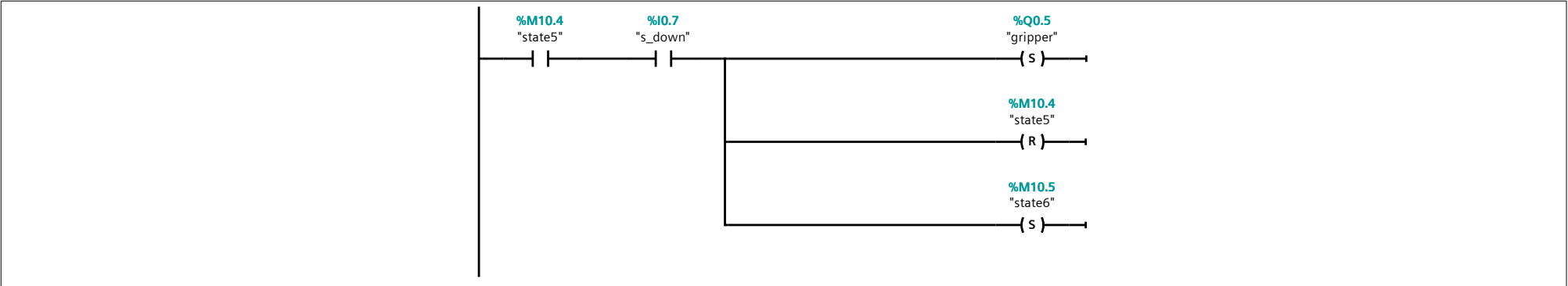
Network 9: Start command



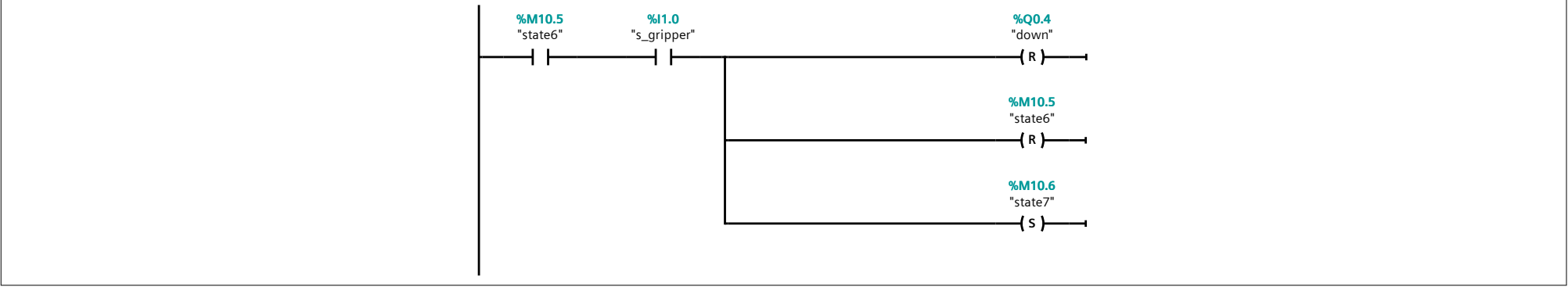
Network 10: Start command



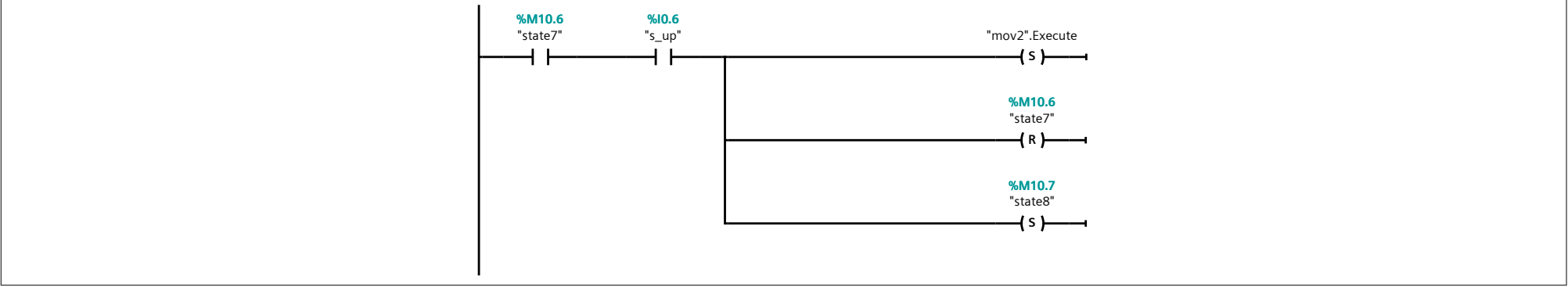
Network 11: Start command



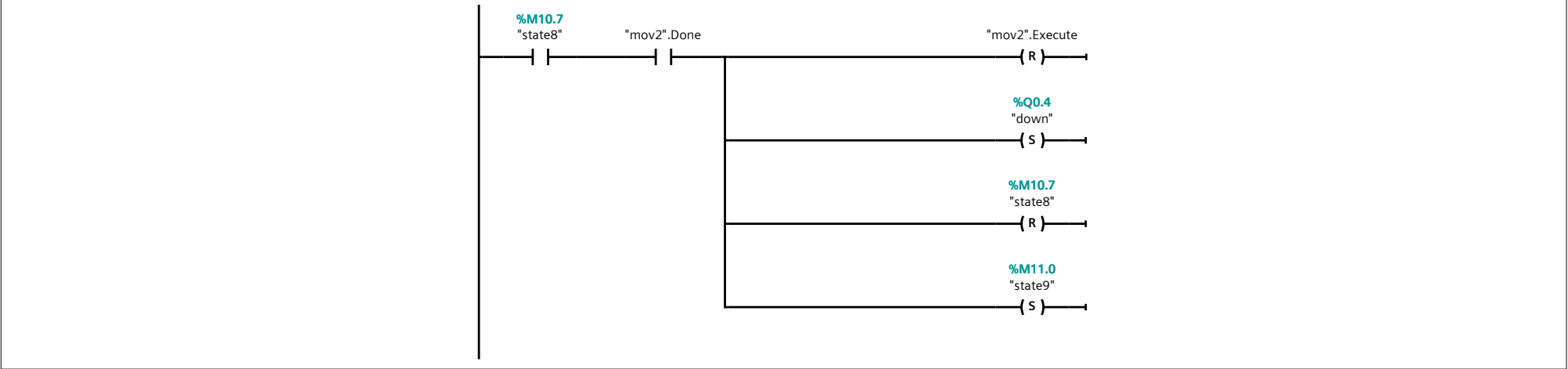
Network 12:



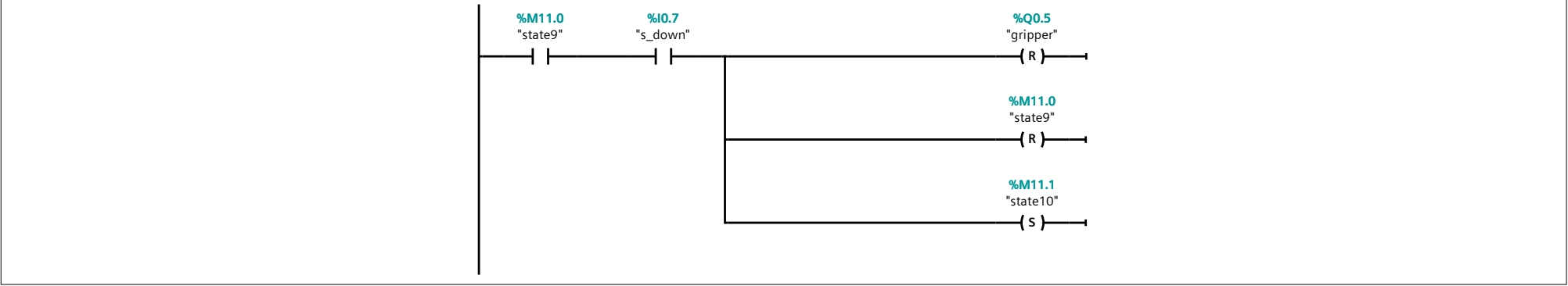
Network 13: Start command



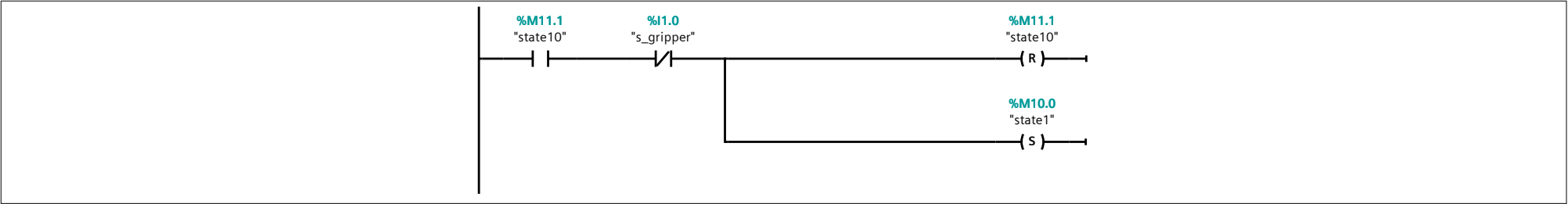
Network 14: Start command



Network 15: Start command



Network 16:



Network 6:

